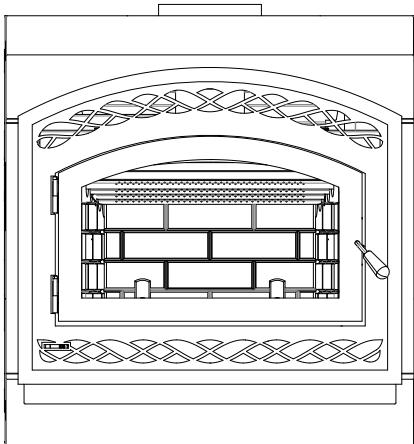




INSTALLATION AND OPERATION INSTRUCTIONS

WCT6920WSS



SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE

A French manual is available upon request. Order P/N 901348-02.

Ce manuel d'installation est disponible en français, simplement en faire la demande. Numéro de la pièce 901348-02.

Fireplace, also for use in mobile or manufactured homes with solid fuel only.



! WARNING

- Hot! Do not touch! The glass and surfaces of this appliance will be hot during operation and will retain heat for a while after shutting off the appliance. Severe burns may result.
- Carefully supervise children in the same room as appliance.
- If small children are present in the home, it is recommended that this appliance be fitted with an adjustable safety gate or barrier screen.



Listed to standards:
ULC-S610:2024 and UL 127-2024
Report No. 14-199
EPA Cert. No. 403-25

! WARNING

- The fireplace cannot be operated without a door. Consult your dealer to select the correct replacement door.
- The fireplace is equipped with a blower, electrical connection must be made prior to fireplace installation
- Important! To assure proper alignment of glass doors: Install this fireplace in a square and plumb condition, using shims as necessary at sides and/or bottom.
- Install the fireplace only as described in these instructions.

! WARNING

This product can expose you to chemicals including Carbon Black, which is known to the State of California to cause cancer, and Carbon Monoxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

CONGRATULATIONS!

When you purchased your new fireplace, you joined the ranks of thousands of individuals whose answer to their home heating needs reflects their concern for aesthetics, efficiency and our environment. We extend our continued support to help you achieve the maximum benefit and enjoyment available from your new fireplace.

Thank you for selecting a IHP fireplace as the answer to your home supplemental heating needs.

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THE FIREPLACE INTRODUCTION

The WCT6920WSS wood-burning fireplace is an energy efficient, heat circulating, closed combustion fireplace. You will receive a lifetime of comfort and enjoyment from your fireplace provided it is installed, maintained and operated properly.

- Please read these instructions and retain this manual for future reference.
- Before beginning the fireplace installation, consult the local authorities to obtain your building permit and check your local building codes. Install the fireplace only as described in these instructions and using only IHP components.
- These fireplaces are listed by PFS TECO to ULC-S610:2024 and ANSI/UL 127-2024 under report number 14-199. These fireplaces are also compliant with EPA 40 C.F.R Part 60, section 60.532(b). EPA Certificate number 403-25.
- The fireplace is NOT intended for use with a gas log set. Do not use a fireplace insert or any other product with this fireplace unless it is specified by IHP for use with this appliance. Failure to follow these instructions will void the certification and the warranty of the fireplace and may result in an unsafe installation.
- These appliances are designed to provide supplemental heat to the immediate area only. Therefore, it is advisable to have an alternate heat source when installed in a dwelling.

FIREPLACE PACKAGING LIST (loose parts)

- Literature Kit (bag in bottom compartment containing Installation and Operation Instructions (this manual), Wall Plate, Damper Rod and Handle, Strain Relief, Junction Box, and Rheostat.
- Intake Vent
- 4" Insulation Sleeve
- 4" Outside Air Intake Pipe
- (4) 10-16 x 3/4 Tek Screws
- Safety Metal Strip
- Top standoff assembly (loose on top of unit)

PARTS REQUIRED

Fireplace Model

- **6" diameter chimney - United States**
Model IHP Snap-Pak, including:
 - Chimney lengths
 - Elbows (*where necessary*)
 - Associated components as per these installation instructions
- **6" diameter chimney - Canada**
Security Chimney: Secure Temp ASHT+ or S2100+, DuraVent: DuraTech Canada or Duratech Premium, including:
 - Chimney lengths

- Elbows (*where necessary*)
- Associated components as per these installation instructions & instructions provided by the venting manufacturer
- **Decorative Door** - Required
(Order Separately - See [Page 26](#))
- **Front Facade kit - Required**
(Order Separately - See [Page 26](#))
- **UZY6-B Blower Kit** (included in the fireplace).
- **VRUW Blower Speed Control** (included)
- **Outside Air Kit** (Included w/Fireplace)
- **Finishing Guide Plate** (included on Fireplace)

OPTIONAL EQUIPMENT

- **Additional Equipment (optional)**
 - Forced Air Kit
 - HeatFlo Convection Kit

OPERATING THE FIREPLACE

Fuel - USE SOLID NATURAL WOOD FUEL ONLY. This appliance is designed to burn dry seasoned natural wood only (see [Page 7](#) for a list of prohibited fuels). Failure to burn proper fuels only will void the certification and the warranty of the appliance. Hardwoods are preferred to softwoods since the energy content of wood is relative to its density. Hardwoods will result in a longer burning fire and less frequent refueling. A moisture content of 15% to 20% (seasoned) is recommended. Wood that has been cut and split and let to dry under a cover for a period of one year will usually meet that criteria. The required drying time will vary depending on the climate. Wood that is packed tight together will take longer to dry. Seasoned wood is darker in color than wet wood and will have visible cracks in the grain on the ends. Excessively wet wood will be difficult to burn and will result in lower efficiency, increased creosoting and deposits on the glass and in the chimney. Excessively dry wood will burn well but will also have higher emissions and shorter burning time.

DO NOT OVERFIRE THIS HEATER

Attempts to achieve heat output rates that exceed heater design specifications can result in permanent damage to the heater.

FIRST FIRES

Before using the fireplace make sure to remove any plastic wrapping and any labels taped on the plated door. Remove any glue residue left by the temporary labels using mild soap and glass cleaner.

The first five or six fires should be small fires of short duration (about 30 to 60 minutes). This will help cure the refractory bricks. During the first few fires of this appliance there may be some odor and smoke due to the curing of the paint, dust accumulation and burning off of lubricants used in the manufacturing process. It may set off a smoke alarm located in the same room. For this reason the room should be well ventilated for the first few fires.

IMPORTANT! GENERAL SAFETY PRECAUTIONS. READ AND UNDERSTAND THESE SAFETY RULES BEFORE YOUR FIRST FIRE.

! WARNING

The WCT6920WSS fireplace must be installed with an outside air kit intake, which is included with the fireplace

! WARNING

THE FIREPLACE MUST BE OPERATED WITH THE DOORS FULLY CLOSED. IF THE DOORS ARE LEFT PARTLY OPENED, GAS AND FLAME MAY BE DRAWN OUT OF THE FIREPLACE OPENING, CREATING RISKS OF BOTH FIRE AND SMOKE.

! WARNING

NEVER use gasoline, gasoline-type lantern fuel, kerosene, charcoal lighter fluid, naphtha, engine oil or similar liquids to start or "freshen up" a fire in this fireplace. Keep any flammable liquids a safe distance from the fireplace at all times.

! WARNING

THIS FIREPLACE HAS NOT BEEN TESTED WITH AN UNVENTED GAS OR A FIREPLACE INSERT. TO REDUCE RISK OF FIRE OR INJURY, DO NOT INSTALL AN UNVENTED GAS LOG SET OR FIREPLACE INSERT OR OTHER PRODUCTS NOT SPECIFIED FOR USE WITH THIS FIREPLACE.

! WARNING

Use care when selecting window treatments for windows located near the fireplace. Avoid using combustible flowing window treatments such as curtains on nearby windows that are of sufficient length to be blown in front of an open flame when the window is opened. Keep any combustible furniture, materials or decorative pillows at least 48" (1219 mm) from the front fireplace opening.

! WARNING

Never modify or alter your fireplace system in anyway. To do so may create a potential fire hazard and void the limited warranty, listings and approvals of this system.

! IMPORTANT

When burning wood, use SOLID NATURAL DRY WELL-SEASONED WOOD ONLY. Hardwoods are recommended (soft woods tend to burn very quickly). • DO NOT burn treated wood, charcoal, coal, trash, cardboard, driftwood, woods dipped in tar, Christmas tree greens, pitch, pine tar, creosote, chemical chimney cleaners, flame colorants, polystyrene packaging, wood products with synthetic binders (i.e. plywood). Plywood, lumber and other misc. materials can produce abnormally high temperatures, sputtering and smoking fires and may contain hazardous chemicals to treat insects and fungus.

• Burning unapproved fuels can produce excessive temperatures, beyond the design capabilities of the fireplace and may produce excess sparks or may contain hazardous chemicals. Burning unapproved fuels can result in a chimney fire, a house fire, personal injury, death or loss of property.

! WARNING

Always ensure that the air inlet to the fireplace is free from debris and any other obstructions that can block the entrance of air.

! WARNING

Neither the manufacturer nor the seller warrants "smoke free" operation nor are we responsible for inadequate system draft caused by mechanical systems, general construction conditions, inadequate chimney heights, adverse wind conditions and/or unusual environmental factors or conditions beyond our control.

! WARNING

Never leave children unattended when there is a fire burning in the fireplace.

! IMPORTANT

WHEN INSTALLED IN A MOBILE OR MANUFACTURED HOME:

- Mobile or manufactured home installations must be installed in accordance with the requirements of the Department of Housing and Urban Development (HUD) "Mobile Home Construction and Safety standards" for US or Canada Mortgage and Housing Corporation (CMHC) for Canada.
- The fireplace must be fastened to the floor by unfolding and screwing the small tabs on both sides at the bottom of the fireplace.
- It is necessary to have access openings, for inspection purpose only, into built-in enclosures surrounding the fireplace installation. Such openings to require a household tool for access.
- The vapor barrier of the mobile home shall be as close as possible of the location where the chimney assembly penetrates the ceiling and roof structure with no interference to the required clearance to combustible material.
- When the mobile or manufactured home has a flat roof, the Attic Radiation Shield must be installed from below going through the roof (See Figures 22b and 22d).
- **Warning:** Do not install in a sleeping room.
- **Caution:** The structural integrity of the manufactured home floor, wall, and ceiling/roof must be maintained.

! WARNING

Be careful adding wood fuel to the fire or handling fireplace tools such as shovels, tongs or pokers.

! WARNING

The bottom refractory can be cracked by excessive abuse such as tossing heavy logs onto the grate or gouging with fireplace tools. Exercise caution when adding wood to your fireplace.

COMBUSTION

The overall volume of the Firebox for this appliance is 2.19 ft³. The dimensions used to calculate the Usable Firebox Volume for EPA Certification of this appliance are as detailed below. These dimensions represent the volume constrained by the Andirons and the average height and width of the Firebox up to the Andirons (1.52 ft³). Fuel loading in front of the Andirons is neither permitted during testing, nor advised during operation.

Primary Air and Air Boost Controls

There is no flue damper in this wood burning fireplace. As is common with air tight stoves, the combustion air control sets the flow of air entering the firebox. This allows for a more precise control of the fire. The combustion air control lever is located below the door on the left side of the appliance. The main source of air (primary air) entering the firebox can be reduced by moving the air combustion control lever from left to right. The primary air is fully opened when the lever is completely moved to the left. The air control device can also be used to add an extra boost of air especially during fire start up and reloading of the unit.

Pulling the air combustion control lever out will induce an air boost through the Pilot nozzle located in the front center of the bottom of the Firebox, allowing for an easier fire start up. When the fire is well established, the control lever can be pushed in to shut down the air boost allowing for a longer burn time. The combustion air controls should be in the closed positions when the fireplace is not in use. This will minimize air leakage up the chimney. The combustion air controls should always be opened before opening the door, to minimize the possibility of back draft coming into the room.

Building a Fire

The optimal piece width for this appliance is between 16 and 17 inches (406 mm and 432 mm). For all fuel loads piece loading must ensure that there are no obstructions to the Pilot (nozzle) air flows – clearing is necessary if load pieces block the nozzle; air flow from the nozzle is best supported by avoiding pushing the load deep into the coal bed(s).

To start a fire, the Primary Air and Pilot adjustment lever must both be in the fully open position. Place small pieces of kindling on the bottom of the Firebox, with larger pieces on top, criss-crossing the pieces so that there are air spaces around the wood. Crumpled paper may be applied within the cavities between the wood pieces. Start the fire by igniting the paper, either at the bottom (as was done in testing) or closer to the top as needs be. Individual installations may favor one over the other and can be quickly observed after a few starts. The door should be left slightly open (~1" or 25 mm) until the fire is robustly established, with the flames from ignition heating up the upper combustion tubes as quickly as possible, after which the door may be closed. If the fire dramatically dims when the door is fully closed, re-open it until the fire is properly established again.

Once the start up fire is fully established (10-15 mins) a High Fire can be initiated, optimally with up to 4-5 pieces of small cordwood (1-2 lbs each) placed on top of the remainder of the start-up fuel. This wood must be loaded as quickly as possible, and no adjustments to the coal bed should be necessary. Place the load on top of the coals, and allow for air all around the load pieces. Larger pieces may be added once the initial load has burned down. To maintain a High Fire the Combustion Controls must remain in the fully open positions during which the Heat Output will be up to 81,000 Btu/h.

Accelerated Combustion (High Fire)

The maximum heat output for the fireplace is achieved by burning with the door closed and the combustion air fully opened and boost lever pulled out. By using this method, the fireplace can produce up to 81,000 Btu of heat per hour, however it will be necessary to reload with wood every one or two hours. This is the least efficient method of burning the fireplace.

Always use caution when firing with the combustion air control wide open. Only burn cord wood in this manner. Small dry pieces of softwood and construction scraps will burn very intensely using this method and may damage the firebox.

Medium Fire

This is the recommended mode of operating the fireplace and should be the one normally used since it will deposit the least amount of creosote on the glass and in the chimney. The combustion air control must be approximately 3/4" (19 mm) closed to the right and pushed in to close the air boost. The precise setting will depend on many factors, including chimney length and the moisture content of the wood. For instance, a long chimney will necessitate closing the damper more.

For a medium fire, 3-5 medium sized pieces of wood (2-3 lbs each) should be placed on the bed of hot coals. The heat output will be approximately 30,000 - 40,000 Btu per hour and the loading time will be about every 2-3 hours. Softwoods may be burned using this method but the time will be substantially reduced.

Low Fire

With the air controls settings on High, the coal bed will need to be compressed as much as possible – after which the combination of piece size and load pieces (3-5 pieces, 3-5 lbs each) must ensure that there are spaces between all of the load pieces, and Pilot (nozzle) air flow is unobstructed – it is essential that air flow is able to reach the back of the appliance. Keep the door open until the wood is sufficiently ignited. Shut the door when combustion is cleanly established (up to 10 mins after loading), and then position the air control lever in the fully closed (right and pushed in) position.

When the air combustion control is completely closed, the fireplace is in a slow combustion phase. If the hearth is hot enough, slow combustion will not extinguish the fire, but there will be a noticeable change in the flame pattern. If the wood is too wet (moisture content of 25% and more) creosote may accumulate on the glass door. Do not allow the wood to burn without flame, since this will produce excessive creosote in the unit.

This method of burning should be used only after operating the fireplace with the air control opened to produce a hot fire for about an hour or at medium burn for at least three (3) hours. Slow combustion can be used at night in order to reduce the heat output (as low as 14,500 Btu per hour) and to prolong the burn. The burning time will be between 4-6 hours. Coals may still be present after this period.

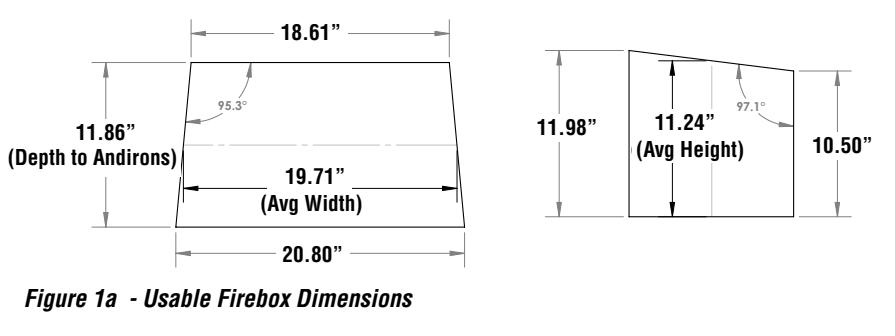


Figure 1a - Usable Firebox Dimensions

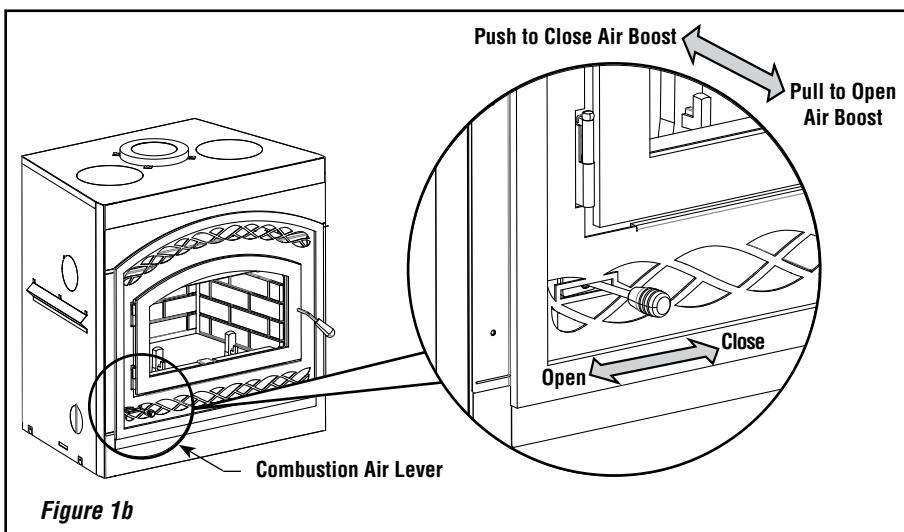


Figure 1b

SMOKING – CAUSES AND TROUBLESHOOTING

To reduce the likelihood of smoking when opening the door, set the combustion air controls to the left (open position) before opening the door. Your fireplace has been designed and tested to provide smoke free operation. Occasionally, there may be a small amount of smoking upon lighting the fire, until the chimney heats up but this should not continue. If the fireplace continues to smoke it is probably for one of the following reasons:

- A. Negative pressure in the house** - As the fire burns, air goes up the chimney. This air must be replaced through leakage into the house or through the outside air duct. When operating the fireplace, open a nearby window temporarily to check if there is adequate replacement air supply.
- B. Fans operating (e.g.: range hood)** - These fans draw air out of the house and may actually cause a negative pressure in the house. Turn off all fans and open a nearby window to determine if this is the cause of the problem.
- C. Wetwood** - Wet or tarred wood will smoulder and smoke instead of burn properly. Your dealer can help you determine if you have properly seasoned wood for burning.
- D. Dirty or blocked chimney** - Check to make sure the chimney is clear and clean. If dirty call a certified chimney sweep or use a properly sized chimney brush to clean.
- E. Chimney not long enough** - The minimum chimney height is twelve 12' (3.7 m) not including the fireplace height. The chimney must extend at least three 3' (915 mm) above its point of contact with the roof and at least two 2' (610 mm) higher than any roof or wall within ten 10' (3 m) of it. When installed with offsets, the minimum chimney height is fifteen 15' (4.6 m). Additional height will increase draft and will decrease the tendency to smoke.
- F. Poor chimney draft** - With no fire, there should be sufficient draft to exhaust cigarette smoke introduced under the baffle. Chimneys installed against an outside wall without protection may generate back draft problems which will cause start-up problems. To prevent this, open a nearby window, roll up a piece of paper and light it. Then, hold it in the upper part of the firebox to warm up the chimney. Wait until the draft is sufficient, then start the fire.

IMPORTANT CAUTIONS

- A. Do not block the hot air vents to the fireplace as this will cause the fireplace to overheat.**
- B. Never use gasoline, gasoline-type lantern fuel, kerosene, charcoal lighter fluid, or similar liquids to start or 'freshen up' a fire in this fireplace. Keep all such liquids well away from the fireplace while it is in use.**
- C. Do not burn coal. The sulphur in coal will corrode the firebox and chimney.**
- D. Keep combustible materials at least 48" (1.2 m) away from the front of the fireplace opening.**
- E. Never leave children unattended when there is a fire burning in the fireplace.**
- F. Do not use the fireplace as an incinerator to burn paper, cardboard or construction material such as pressed wood, plywood or lumber. Use only untreated wood. Wood protectors, metallic paper, coal, plastic, waste, beach wood, Christmas tree, sulphur and/or oil will damage the fireplace.**
- G. Do not burn driftwood which has been in the ocean or salt water. The salt will corrode the firebox and chimney.**
- H. Do not burn wood in the area in front of the andirons.**
- I. Do not allow the wood to smoulder or burn without flame, since this will produce excessive creosote in the unit as well as increased particulate emissions.**
- J. Blower for forced air kit operating** - Make sure that the blower is set to the "off" position when you open the fireplace door for reloading.

Smoke Detectors Recommended

Since there are always several potential sources of fire in any home, we recommend installing smoke detectors. If possible, install the smoke detector in a hallway adjacent to the room (to reduce the possibility of occasional false activation from the heat produced by these appliances). If your local code requires a smoke detector be installed within the same room, you must follow the requirements of your local code. Check with your local building department for requirements in your area.

Carbon Monoxide Monitor Recommended

Carbon Monoxide (CO) Poisoning: Early signs of carbon monoxide poisoning are similar to the flu with headaches, dizziness and/or nausea. If you have these symptoms, obtain fresh air immediately. Some people are more affected by carbon monoxide than others, including pregnant women, people with heart or lung disease or anemia, those under the influence of alcohol, and those at high altitudes.

This wood heater has a manufacturer-set minimum low burn rate that must not be altered. It is against federal regulations to alter this setting or otherwise operate this wood heater in a manner inconsistent with operating instructions in this manual.

MAINTENANCE AND CARE

Maintaining Your Fireplace

Have your product inspected at least once a year by a qualified service technician to ensure gaskets, air tubes, baffles, and venting are in good repair to ensure proper performance. Have degraded items replaced by a qualified service technician.

This wood heater needs periodic inspection and repair for proper operation. Consult the owner's manual for further information. It is against federal regulations to operate this wood heater in a manner inconsistent with the operating in this manual.

Creosote - Formation and Need for Removal

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited this creosote makes an extremely hot fire.

The chimney shall be inspected at least twice a year during the heating season to determine when a creosote buildup has occurred.

When creosote has accumulated it shall be removed to reduce the risk of a chimney fire.

When the creosote accumulation is large, a creosote fire in the chimney can damage the chimney and overheat the surrounding wood framing. Creosote formation in a chimney can be minimized by making sure there is always visible flame burning, avoid smouldering fires and by proper refueling techniques.

Chimney Maintenance

Regular chimney inspection and maintenance combined with proper operation will prevent chimney fires. Keep your chimney clean. Do not allow more than 1/16" (1.6 mm) creosote build up in your chimney. The amount of creosote will depend on variables such as frequency of use and type of fire. We recommend that you:

- A. Initially inspect the chimney system weekly. From this, you will learn how often it will be necessary to clean your chimney.
- B. Have your chimney cleaned by a qualified chimney sweep. If you wish to clean it yourself, we recommend using a stiff plastic or non-metallic brush. If a metal brush is used, its size should be slightly smaller than the flue to avoid damaging the chimney. Do not use a brush that will scratch the stainless steel interior of the chimney.
- C. Do not expect chemical cleaners to keep your chimney clean. The rain cap can be removed for inspection and/or cleaning of the chimney.

CAUTION: It is necessary to remove the baffle from the top of the firebox before cleaning the chimney. See "Top Baffle Removal Prior To Chimney Sweep."

Dealing With a Chimney Fire

Regular chimney maintenance and inspection can prevent chimney fires. If you have a chimney fire, follow these steps:

1. Close the fireplace door and the combustion air controls.
2. Alert your family and household of the possible danger.
3. If you require assistance, alert your fire department.
4. If possible, use a dry chemical fire extinguisher, baking soda or sand to control the fire. Do not use water as it may cause a dangerous steam explosion.
5. Check outside to ensure that sparks and hot embers coming out of the chimney are not igniting the roof or other combustibles.
6. Do not use the fireplace again until your chimney and fireplace have been inspected by a qualified chimney sweep or a Fire Department Inspector.

Achieving Clean Burns

Check the exhaust in about 15 to 20 minutes (see **Figure 2**). Large amounts of smoke indicate an improper burn setting (either too high or too low). Adjust and recheck in 5 to 10 minutes.

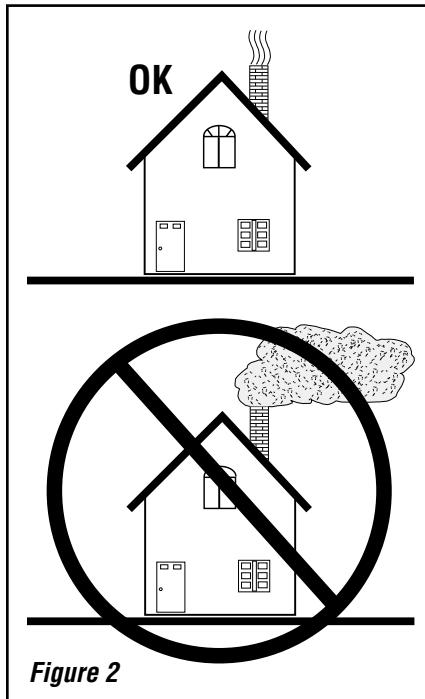


Figure 2

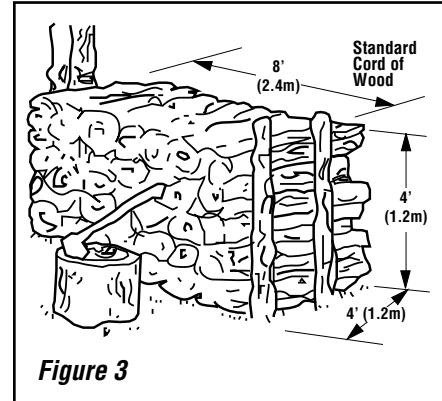


Figure 3

! WARNING

Disposal of Ashes: Ashes should be placed in a metal container with a tight-fitting lid. The closed container of ashes should be placed on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have thoroughly cooled.

! WARNING

When processed solid fuel firelogs are used: Do not poke or stir the logs while they are burning. Use only firelogs that have been evaluated for the application in fireplace and refer to firelog warnings and caution markings on packaging prior to use.

FUEL

What does "Well-Seasoned" mean?

When a tree is cut down, the wood is green, full of sap and moisture. This moisture content can exceed 80%, which must be reduced to less than 20%. Wood properly seasoned is then capable of generating the heat the stove was designed to provide.

Green wood does not burn easily. Attempting to burn green wood often results in a lot of smoke and very little fire. Time is the most important factor in seasoning wood. Ideally the moisture content should be reduced to 11-20%. **NOTE:** *The use of a firewood moisture meter is recommended to ensure the firewood contains less than 20% moisture. Refer to moisture meter's owner's manual for proper operating instructions.*

Seasoning Guide

Softwoods - 6 months to 18 months
Hardwoods - 12 months to 24 months

Logs that are 5" (127 mm) diameter across or larger should be split in half, three pieces if over 8 inches, and four pieces when over a foot across. If a tree has been dead for 2 - 4 years it still needs to be cut, split, and seasoned for 6 to 24 months depending on the wood.

MAINTENANCE AND CARE (continued)

Prohibited Fuels

This heater is designed to burn natural wood only. Higher efficiencies and lower emissions generally result when burning air dried seasoned hardwoods, as compared to softwoods or to green or freshly cut hardwoods. DO NOT BURN:

- Garbage;
- Lawn clippings or yard waste;
- Materials containing rubber, including tires;
- Materials containing plastic;
- Waste petroleum products, paints or paint thinners, or asphalt products;
- Materials containing asbestos;
- Construction or demolition debris;
- Railroad ties or pressure-treated wood;
- Manure or animal remains;
- Salt water driftwood or other previously salt water saturated materials;
- Unseasoned wood;
- Christmas tree branches;
- Paper products, colored paper, cardboard, plywood, or particleboard;
- gasoline;
- naphtha;
- engine oil;
- flammable liquids;
- solvents;
- grease; or
- coal

The prohibition against burning these materials does not prohibit the use of fire starters made from paper, cardboard, saw dust, wax and similar substances for the purpose of starting a fire in an affected wood heater.

Burning these materials may result in release of toxic fumes or render the heater ineffective and cause smoke. Intense firing with these materials may overheat the fireplace, causing damage to the unit, a fire or even possibly igniting a chimney fire if the chimney is creosoted. Burning unapproved fuel, resulting in excessive pollutants being emitted, may be prohibited and subject to a fine or other penalty by the authority having jurisdiction in your area.

Top Baffle and Secondary Burn Tube Removal Prior to Cleaning The Chimney, Replacing Baffles, or Replacing Secondary Burn Tubes

Follow these steps to remove the Baffles and/or Secondary Burn Tubes (see **Figure 4**):

1. Remove the side refractory holders. They are located at the top of the refractory.
2. Lift the front baffle and slide forward. Lift the rear baffle and slide up so that both screws holding the tube locator (holding the tubes in place) may be removed.
3. Remove the front tube by sliding it either left or right and dropping it out.
4. Remove the baffle boards.
5. Remove the remaining 3 tubes.
6. Reinstall in reverse order, being sure to position all four tubes in place with the tabs on the tube locator.

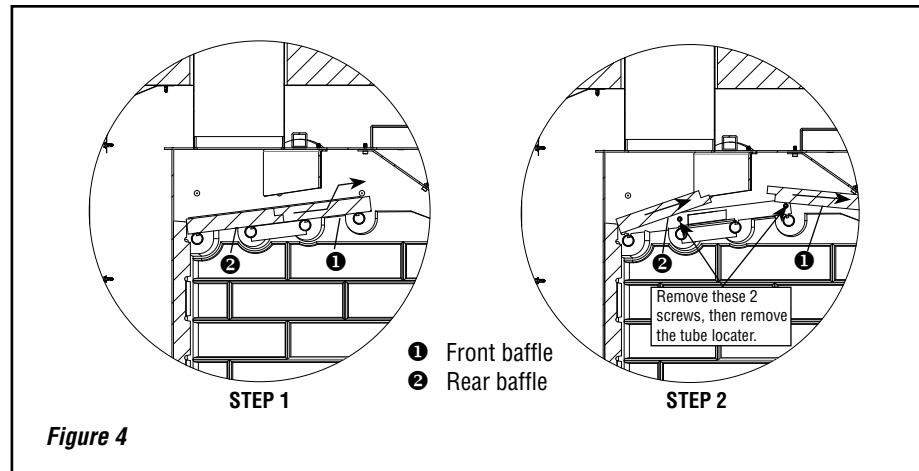


Figure 4

Finish Door Casing Care

Use a glass cleaner and a soft cloth to polish the casing. Do not use abrasives such as steel wool, steel pads or an abrasive polish for they may scratch the casing's finish.

DISPOSING OF ASHES

Whenever ashes get 3 to 4 inches deep in your firebox, and when the fire has burned down and cooled, remove excess ashes. Leave an ash bed approximately 1 inch deep on the firebox bottom to help maintain a hot charcoal bed.

Remove ashes only when the fire is out and the ashes are cold (24 to 48 hours after the fire is out).

Do not leave the ashes in the house as they give off carbon monoxide and other toxic gases.

GLASS CARE

Glass Replacement

The glass used for the fireplace is a high temperature ceramic glass (1,400°F/760°C). If the glass breaks, it must be replaced with an identical ceramic glass. Tempered glass or ordinary glass will not withstand the high temperatures of the fireplace. Replacement glass should be purchased from a IHP dealer (see "Replacement Parts", [Page 22](#)). **DO NOT OPERATE THE UNIT WITH CRACKED OR BROKEN GLASS.**

Glass Cleaning

The fireplace is designed to keep the glass clean under normal operating conditions. If the fireplace is operated continuously with the combustion air controls closed, the glass will tend to get dirty unless the fuel, firebox and glass are maintained at hot temperatures. To clean the glass, there are a number of specially designed cleaners. Your authorized IHP dealer can recommend a suitable cleaner which is available in your area. Regular household glass cleaners will not clean creosote. Do not use

abrasives such as steel pads, steel wool or oven cleaner as they will scratch the glass.

DO NOT USE CHEMICAL GLASS CLEANERS ON PAINTED SURFACES AS IT MAY CAUSE THE PAINT TO PEEL.

CAUTION: DO NOT ALLOW WINDOW CLEANER TO GET IN CONTACT WITH DOOR GASKET OR PAINT ON FAÇADE OR DOOR. ONCE CLOSED, CONTACT OF GLASS CLEANER WITH THE FIREPLACE FAÇADE CAN PROVOKE PAINT PEELING OFF.

Gasket Replacement

Remove the door from the unit (see [Page 8](#)) and lay it on a clean unabrasive surface. To replace the gasket, first remove all of the old gasket and gasket cement. Make sure that the surface is totally clean before applying new cement (a high temperature silicone caulking rated at 500°F [260°C] is suitable) or adhesion problems may result. Apply gasket cement to the gasket channel and install the new gasket. This replacement part is available from your IHP dealer in the following dimensions:

Gasket	Length	Dimensions	Part No.
Steel Door			
Around Glass	69 (1753)	1 x 3/16 (25 x 4.8)	PR-SR1685D
On Door Frame	73 (1854)	5/8 dia. (15.9)	PR-SR1823G
Cast Door			
Around Glass	69 (1753)	1 x 5/16 (25 x 4.8)	PR-SR1823H
On Door Frame	73 (1854)	5/8 dia. (15.9)	PR-SR1823G

Table 1 Inches (millimeters)

MAINTENANCE AND CARE (continued)

REFRACTORY REPLACEMENT

The intense heat of the fire will normally cause hairline cracks in the refractory. These cracks can be minimized by proper curing as described in "First Fires". They will not normally diminish the effectiveness of the refractory. If large cracks develop, then the refractory should be replaced. To replace the refractory bricks, follow these steps:

1. Remove the front refractories
2. Remove the bottom refractory
3. Remove the left side refractory
4. Remove the right side refractory
5. Remove the back refractory
6. Remove the front ceramic baffle
7. Remove the rear ceramic baffle

To install the new refractories, follow the above steps in reverse.

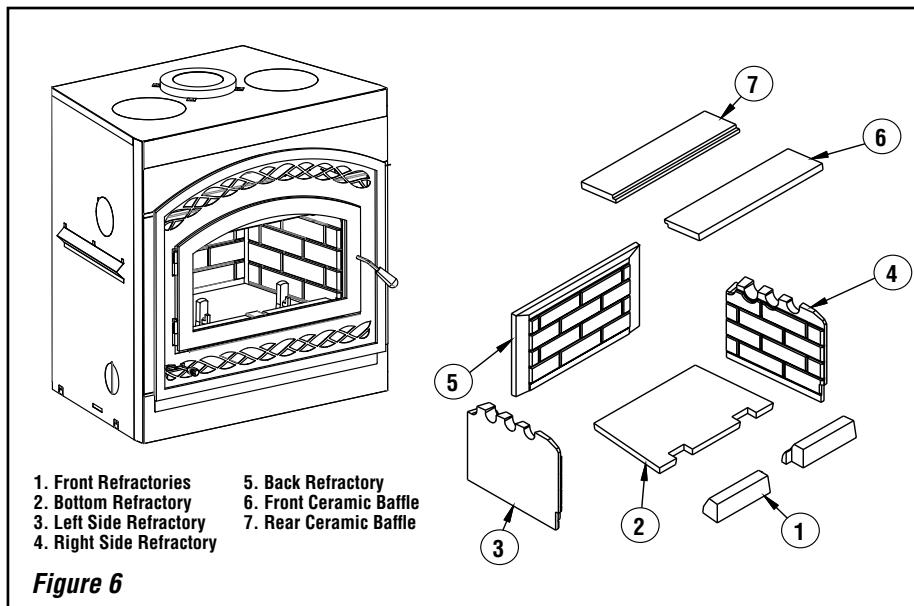


Figure 6

DOOR INSTALLATION

The door must be installed only when the installation of the fireplace is completed. All you have to do is fit the male part of the hinge, already on the door, to the female part, which is on the fireplace. To remove the door, simply pull the door up from the hinges (see **Figure 5**). The door adjustment has been set at the factory. If the fit is still not perfect, you can adjust the door using the hinge screws.

DOOR ADJUSTMENT

The door may need to be adjusted to keep the door gasket completely airtight. The door hinges may be loosened using a 3/8" Nut driver and 1/8" Allen Key. The door mount hinges may also be adjusted with a 5/32" Allen Key. Additionally, on the right side of the unit there is a latch adjustment screw (**Figure 5**) which may be used to tighten the door gasket when the door is closed (5/32" Allen Key).

Checking Door Seal - A one-inch strip of paper may be used to perform a test of the integrity of the door seal. Close the door on the paper in at least eight (8) points. It is normal to feel only a slight amount of friction. The door gasket does not need to be "tight" in all areas, since a small amount of leakage is not hazardous or detrimental to the performance of your fireplace.

COLD CLIMATE INSTALLATIONS

Climates where temperatures will fall below 32° F (0° C).

The heating performance of the appliance will vary depending upon the level of insulation, house design, how the appliance is operated, etc.

If this fireplace is being installed in a cold climate, it is especially important to seal all cracks around the fireplace and wherever cold air could enter the room with noncombustible material.

Also, the outside air inlet duct should be wrapped with noncombustible insulation to minimize the formation of condensation. Do not place insulation materials directly against the chimney sections. We recommend that you use the insulated wall radiation shield since it will maintain the home's thermal barrier. AC chimney is NOT recommended in very cold climates (in areas with temperatures below 32°F (0°C)).

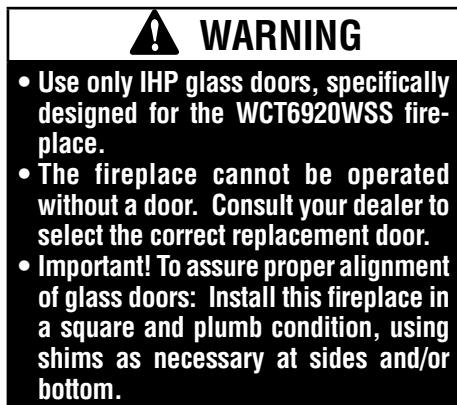


Figure 5 - Door Installation

FACADE INSTALLATION

Install the Facade per instructions provided in Facade Kit (ordered separately - see **Page 26**). After the Facade has been installed attach the adjustment handle by passing it through the lower left slot of the facade, and screwing the threaded end into the threaded faster until snug.

NOTE: install damper handle after facade is installed.

Framing, Facing And Mantel

The construction of the framing, facing, and mantel must be in accordance with the standards and the following illustrations (**Figures 8 and 9**):

- Frame the fireplace using 2" x 3" or heavier lumber.
- WARNING:** Combustible materials cannot be used in the space directly above the fireplace, except for the studs above the facade that support the facing and mantel. This area must remain empty for a height of 6'8" (2,032 mm) measured from the base of the appliance.

C. Frame the fireplace with vertical studs at the sides of the fireplace running from floor to ceiling (see **Figure 8**). If combustible facing is to be used, position the studs back, from the front edge of the fireplace (a space that is the thickness of the facing material, so that the facing can be installed flush with the fireplace facing). Frame headers between the vertical studs only as follows:

- Place 2" x 3" or 2" x 4" headers, only along the upper part of the front, side and back faces (some codes may require a 2" x 6" on an outside bearing wall). Do not put wood or any combustible material within the area above the fireplace except on the front facing.
- Place headers only as required to support the facing and mantel.

- WARNING:** The fireplace must not be in contact with any insulation or loose filling material. Cover the insulation with drywall panels around the fireplace.

HEARTH EXTENSION REQUIREMENTS

The fireplace may be installed directly on a combustible floor. The supplied safety metal strip must be positioned as follows: One half under the front of the fireplace and the other half must extend on the floor over which the hearth extension will be built (see **Figure 8**).

* The safety metal strip must cover the entire width of the fireplace.

The combustible floor in front of the fireplace must be covered with a non-combustible material (tile, marble, stone, etc). See **Figure 9**.

CLEARANCE TO COMBUSTIBLES

The following clearances meet the minimum requirements for a safe installation;

Side wall: 24" (610 mm) (measured from the firebox opening)

Ceiling: 6'-8" (2,032 mm) measured from the base of the fireplace

Fireplace enclosure:

Bottom: 0"

Side: 0" to standoff

Back: 0" to standoff

Top: Do not fill the space above the fireplace with any material (Except the wood framing. See **Page 11, Figure 11**)

Chimney: 2" (51 mm)

Mantel: 39-1/2" (1,004mm) minimum above base of unit. 16" (407mm) maximum depth. **NOTE:** Only non-combustible mantels may be used.

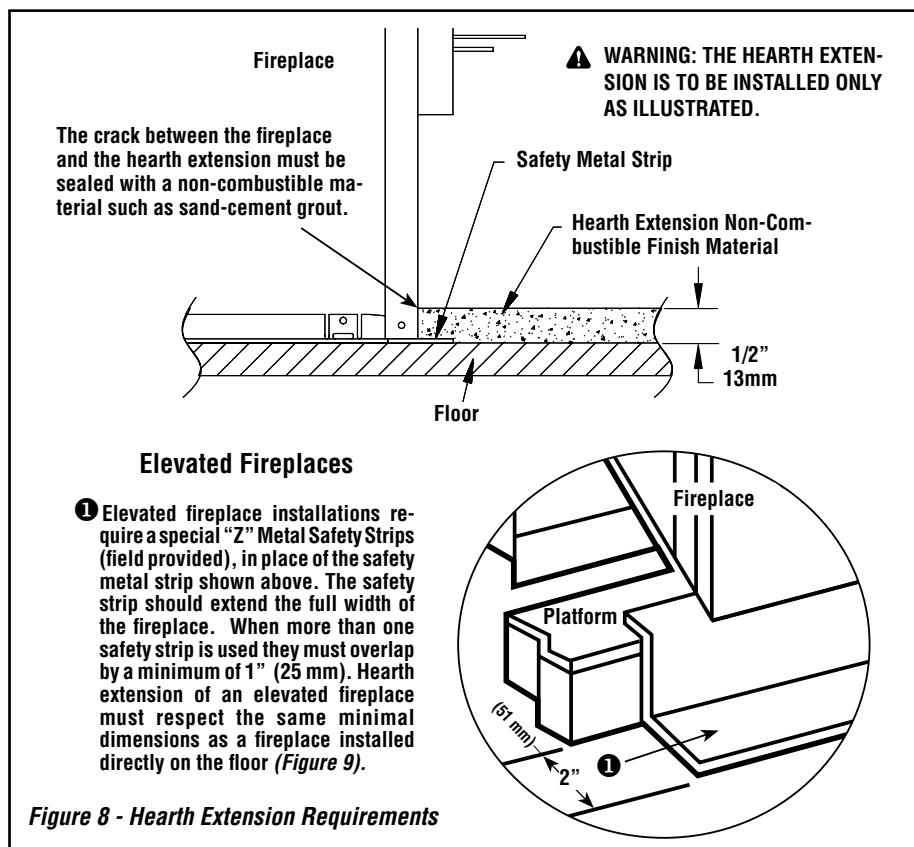


Figure 8 - Hearth Extension Requirements

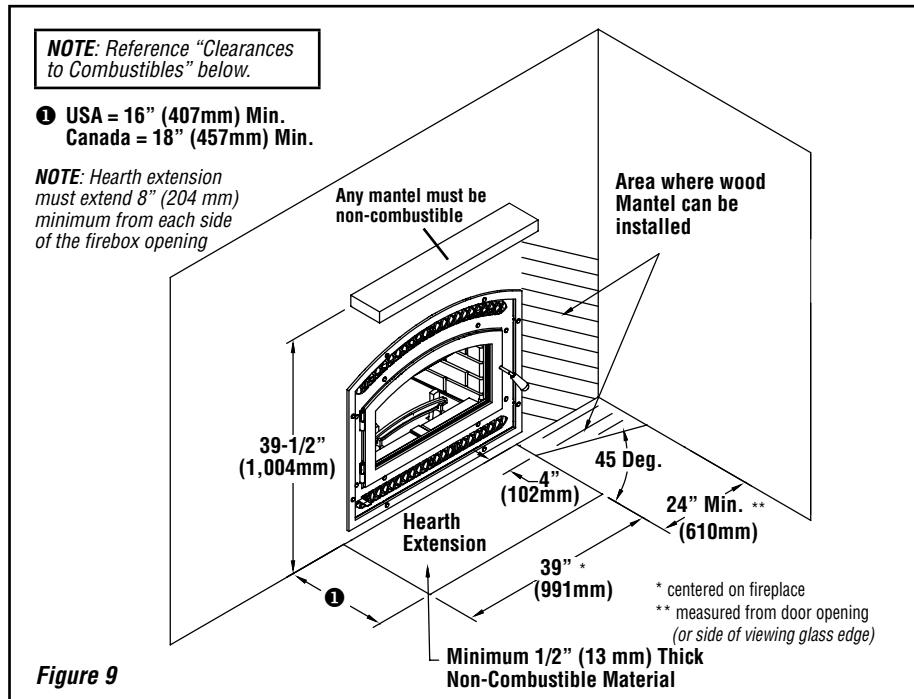


Figure 9

FIREPLACE INSTALLATION

Locating The Fireplace

The best location to install your fireplace is determined by considering the location of windows, doors, and the traffic flow in the room where the fireplace is located, allowing space in front of the unit for the hearth extension and the mantel, and taking into consideration the location of the hot air ducts (optional), outside air kit and chimney.

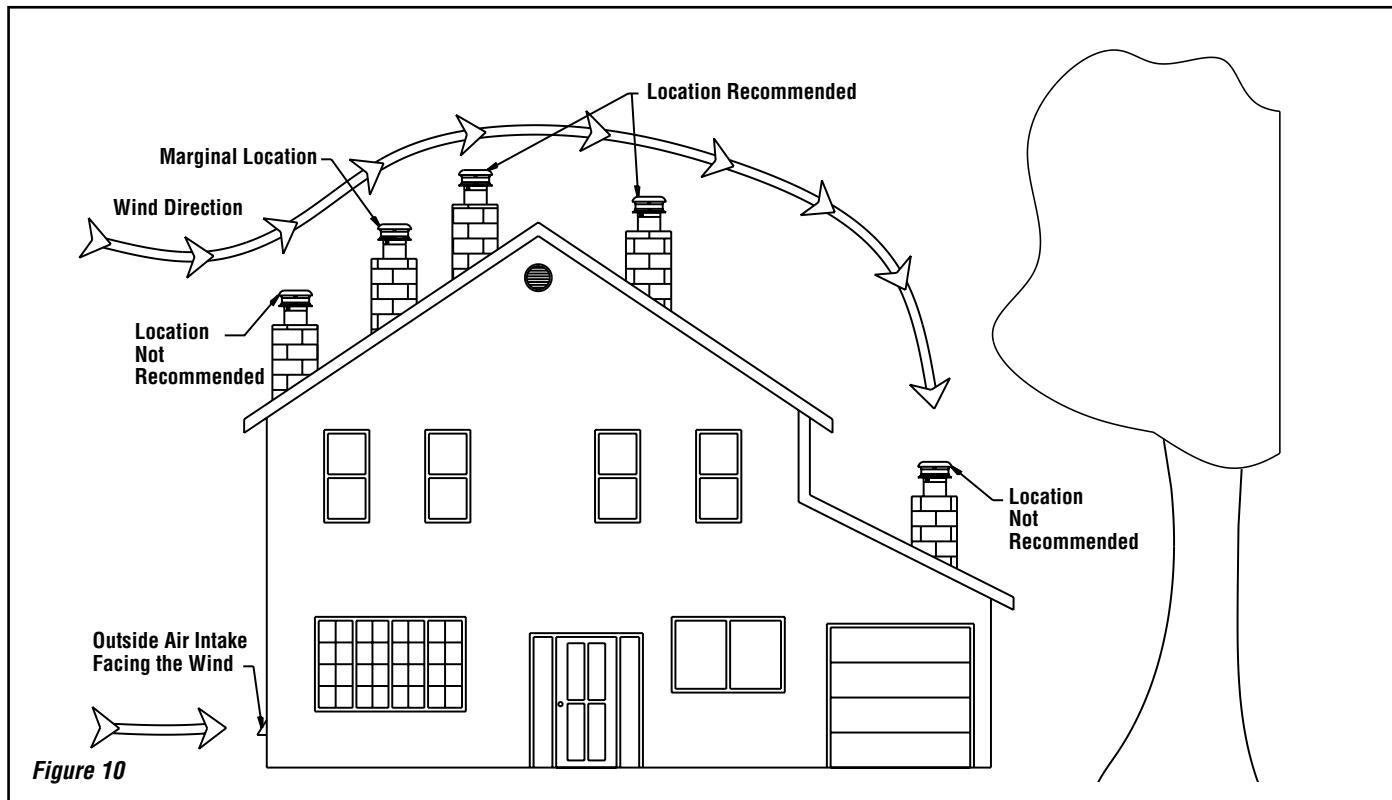
If possible, you should choose a location where the chimney will pass through the house without cutting floor or roof joists (see fireplace dimensions **Page 11**).

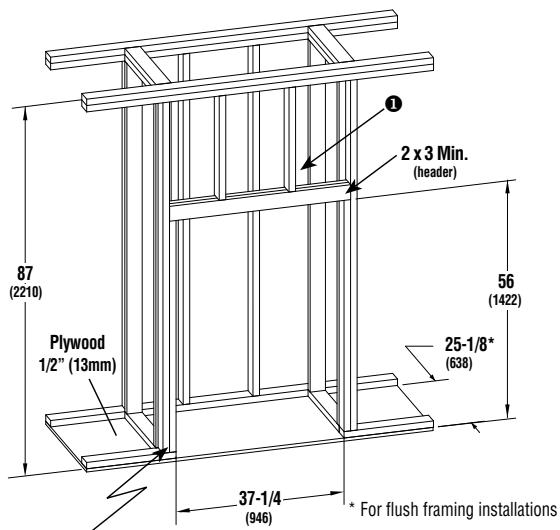
Usually, no additional floor support is needed for the fireplace. The adequacy of the floor can be checked by first estimating the weight of the fireplace system. Weights are given on **Page 22**. Note the floor construction and consult your local building code to determine if additional support is needed.

The fireplace may be installed directly on the floor or on a raised base (for proper guidelines, refer to "Hearth Extension Requirements") and a minimum of 6'8" (2 m) measured from the base of the appliance to the ceiling is required.

When selecting the location, the chimney outlet position and the direction of the wind are important factors affecting the chimney performance. To allow a maximum draft and to reduce wind turbulence, the chimney must:

- Penetrate the highest part of the roof.
- Be installed as far as possible of roof offsets, trees or any other obstructions that may cause wind turbulence and back drafts in the chimney.
- The least amount of offsets (elbows) possible. **NOTE:** A maximum of 2 offsets is allowed.





Rough Framing Face
(dimension includes finish material inside framing, if any)

● Combustible materials can NOT be used in the space directly above the fireplace. Do not fill the space above the fireplace with any material (Except the wood framing)

NOTES

Diagrams, illustrations and photographs are not to scale. Product designs, materials, dimensions, specifications, colors and prices are subject to change or discontinuance without notice.

All framing dimensions include sheathing.

* The fireplace must not be in contact with any insulation or loose filling material. Cover the insulation with Drywall panels around the fireplace.

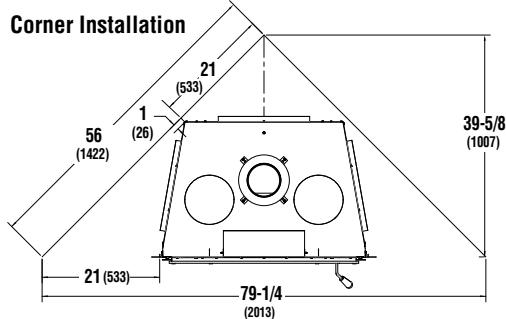
Facing

1. Combustible material must be installed flush with the fireplace. It may not project in front of and on the fireplace (i.e. the steel facade of the fireplace) (Figure 16A).
2. Non-combustible materials such as brick, stone or ceramic tile may project in front of and onto the fireplace facing (Figure 16C).



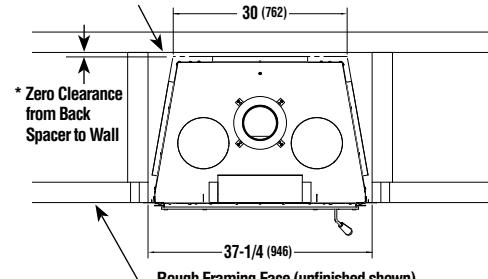
IMPORTANT

The facade must be removable once installed. The facade is designed to overlap any facing material installed on the front of the fireplace. If thicker material is installed, use the facade as a template and make sure it can be easily removed for servicing.

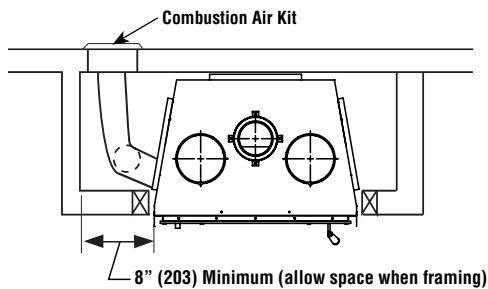


Back Wall of Chase / Enclosure Including Finishing Materials, if any

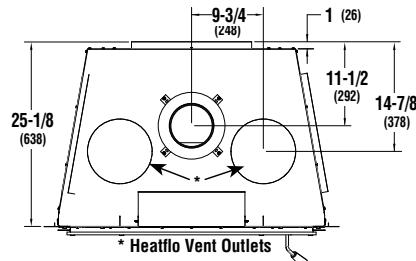
Outside Chase



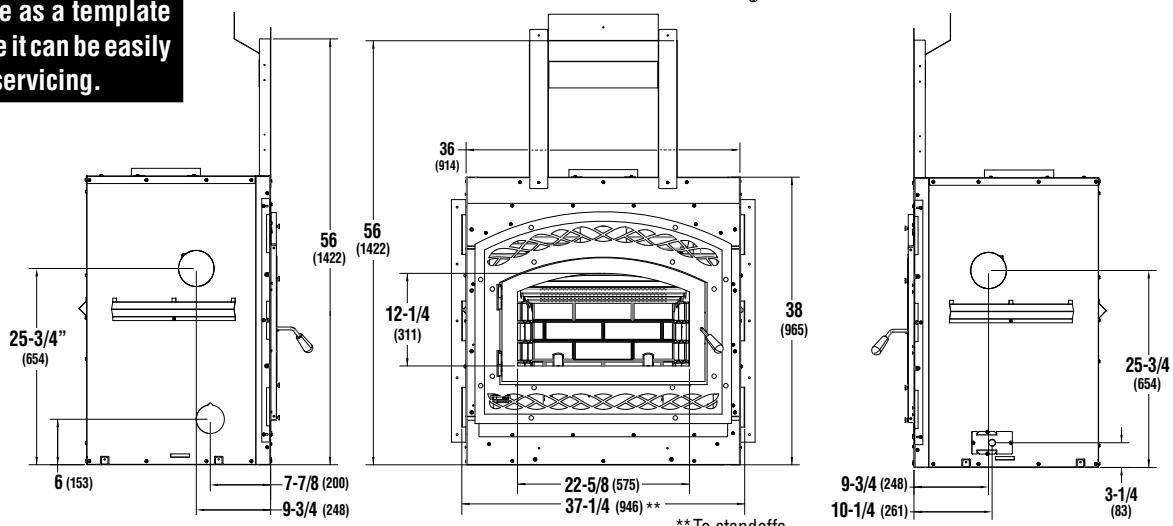
Rough Framing Face (unfinished shown)



8" (203) Minimum (allow space when framing)



* Heatflo Vent Outlets



**To standoffs

Inches (millimeters)

Figure 11 - Framing Dimensions

INSULATED CHASE CONSTRUCTION

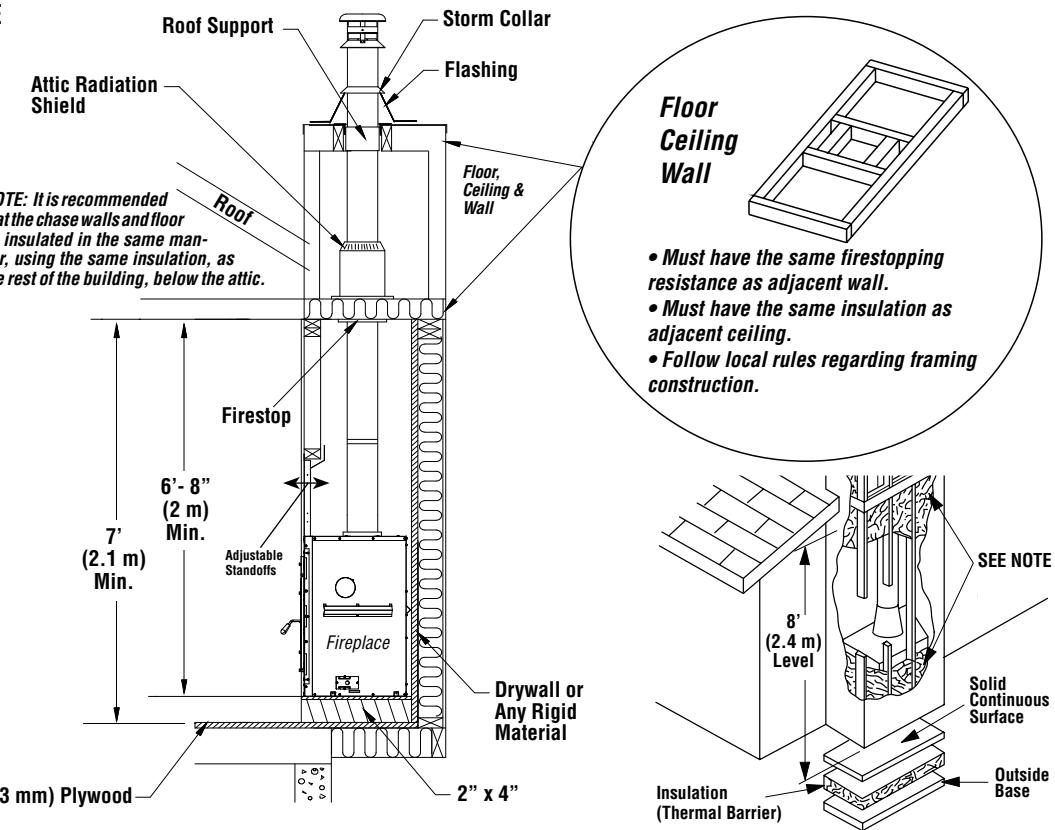


Figure 12A

TOP STAND-OFF ASSEMBLY AND NAILING FLANGE POSITIONS

NOTES:

- Top standoff assembly must be installed during installation.
- Adjustable stand-off and nailing flanges allow for up to 1/2" (13mm) of adjustment forward or backwards from the factory setting, for installation.

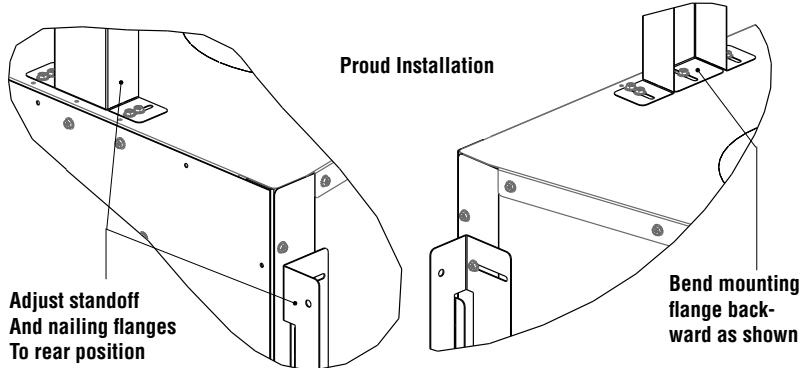
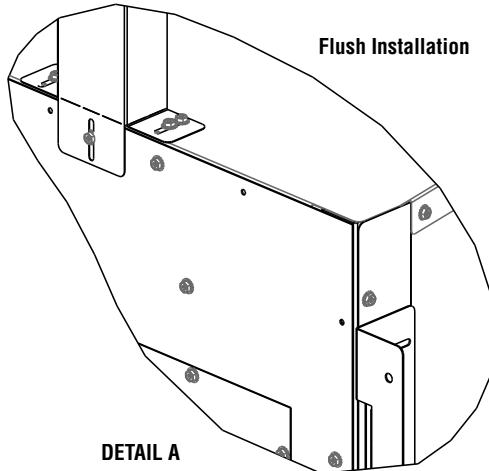
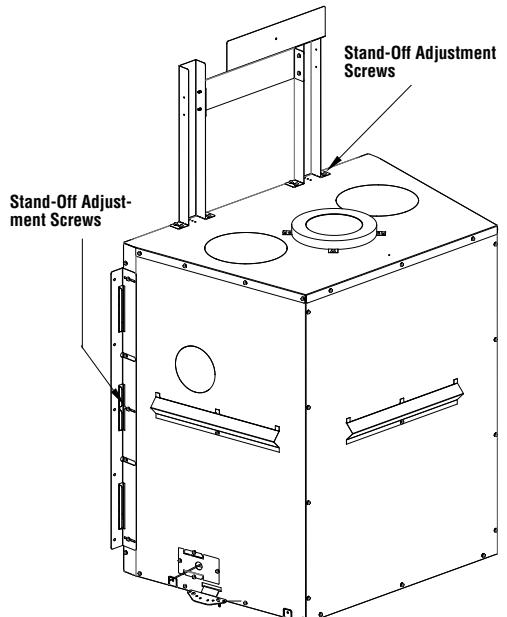


Figure 12B

Nailing Flanges

FLOOR: Four floor nailing flanges are provided to secure the fireplace to the floor (see **Figure 13A**).

Bend the nailing flanges down so that each flange is flush with the floor, then using nails or screws, secure the fireplace to the floor (2 places each side). The heads of the screws or nails must be large enough to completely cover the holes in the nailing flanges.

SIDES: Secure the sides of the fireplace to the side framing using the side nailing flange assemblies shown in **Figure 13B**.

FLOOR NAILING FLANGES

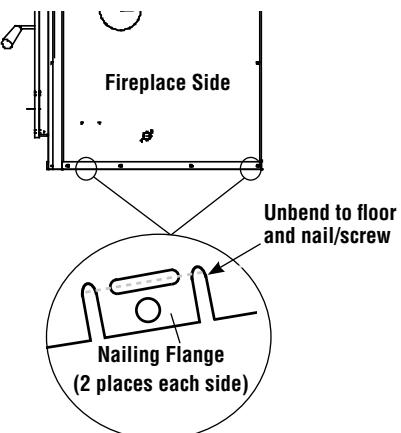


Figure 13A

SIDE NAILING FLANGES

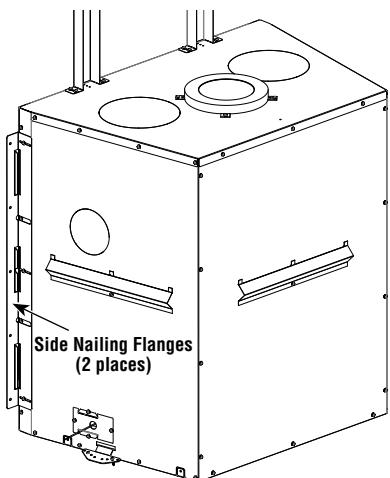
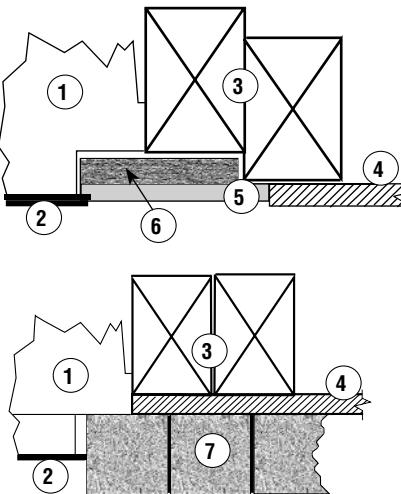


Figure 13B

Mantel and Facing

Any mantel must be constructed of non-combustible material.

Fireplace Frame Section (Top View)



1. Fireplace
2. Front of fireplace
3. Wood frame (2" x 3" min)
4. Drywall
5. Tiles
6. Rock board or other
7. Brick

Figure 14

Mantel and Facing (Side View)

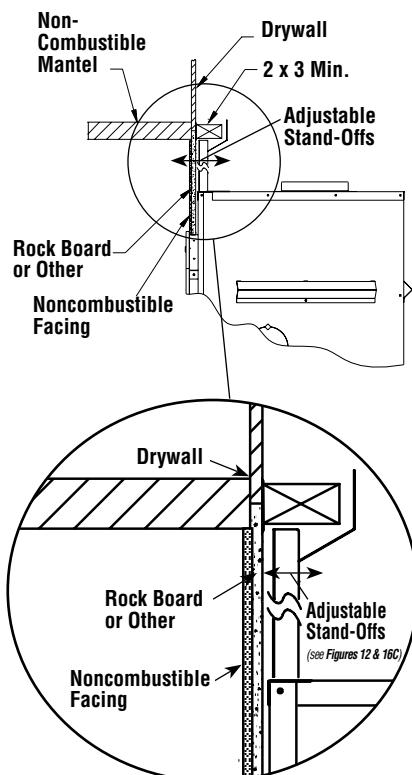


Figure 15

Only non-combustible material should be superposed or projecting over the front of the fireplace.

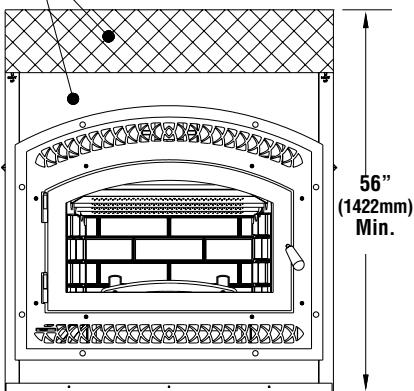
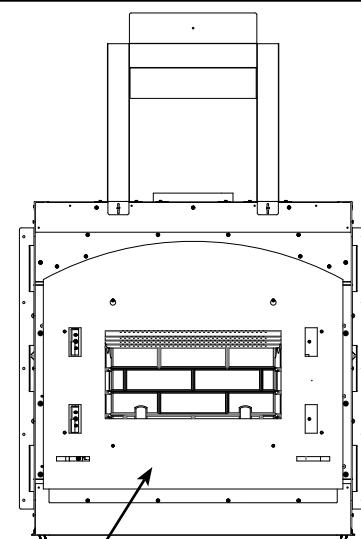


Figure 16A



NOTE: Use this template to cut facing material

Figure 16B

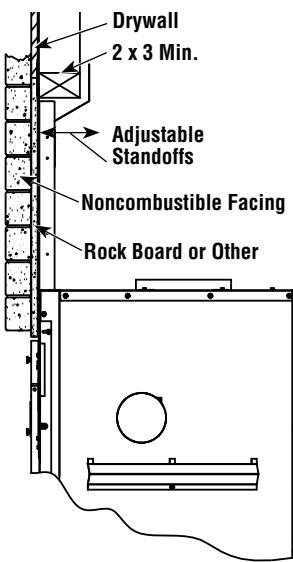


Figure 16C

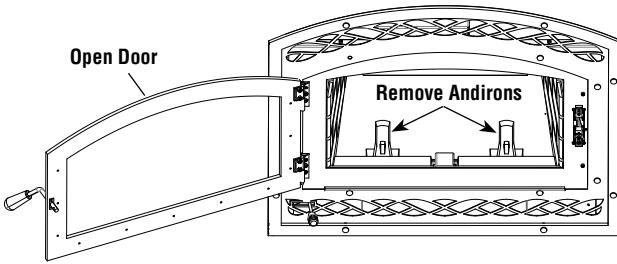


Figure 17A

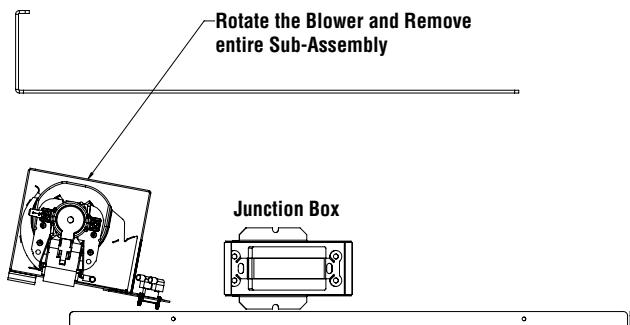


Figure 17B

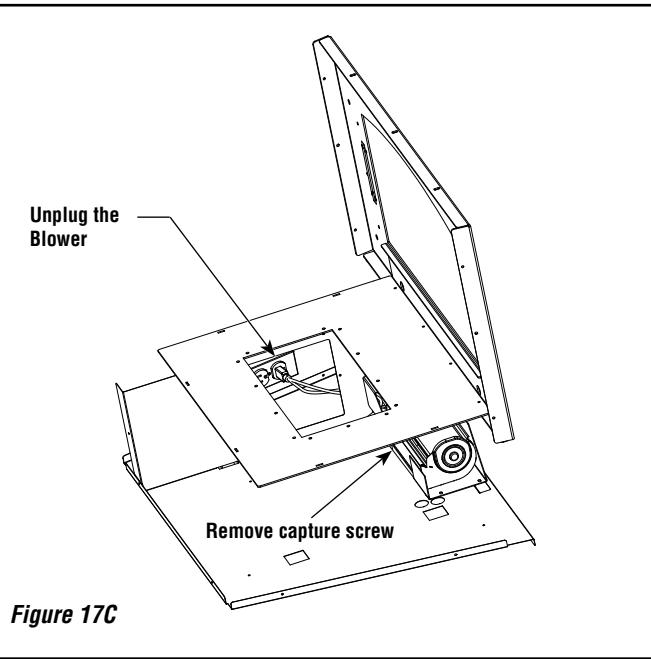


Figure 17C

FIREPLACE BLOWER

The fireplace comes equipped with a heat activated blower. It is located in the bottom of the fireplace, towards the front. It uses 120VAC, 60 Hz and must be connected to the main electrical circuit by a qualified electrician. For connection, use the electrical box supplied with the unit located on the bottom right corner of the fireplace.

If you wish to adjust the blower speed, the variable speed control (VRUW) provided must be installed in line with the wiring (**Figure 18**). Again, use a qualified electrician for installation.

If the blower requires servicing,

1. De-energize the power to the unit at its source.
2. Open the door (**Figure 17A**).
3. Remove both andirons from inside the firebox (**Figure 17A**).
4. Remove the bottom refractory panels (*pieces 1 and 2, Figure 6*). Remove the 14 Cap screws with a 5/32" Allen Key.
5. Unplug the blower.
6. Remove the 5/16" hex head capture screw located at the front of the blower assembly (**Figure 17C**).
7. The blower is located at the front of the unit; magnets on the bottom of the assembly are captured on tabs that extend down through the bottom insulation shield.
8. Rotate the blower forward and remove it from underneath the firebox (**Figure 17B**). Disconnect the insulated quick connects from the motor terminals and attach to the new motor assembly. Re-install in reverse order.

NOTE: The temperature snap disc that is part of the blower assembly may be protruding through the heat shield on the bottom of the unit and partially into the insulation. This is the nominal location for the snap switch.

Complete the Field Wiring

Electrical connections and operation verification must be done prior to installing finishing materials on the fireplace face and right side.

Verify proper operation after servicing.

NOTE: Electrical wiring must be connected to the main electrical circuit.

NOTE: The junction box is located on the right side of the fireplace.

Wire the Fireplace

1. Route a 3-wire, 120 Vac, 60 Hz, single phase unswitched power supply to the fireplace junction box. If using a variable fan speed control, wire main power supply to variable speed control first, then wire from the variable speed control to the fireplace junction box.
2. Remove the electrical inlet cover plate from the outside of the unit by removing the plate securing screws.
3. Feed the power supply wires through the strain relief in the cover plate and into the unit junction box.
4. Connect the black power supply wire and the power outlet black lead wire together. Connect the white power supply wire and the power outlet white lead wire together (**Figure 18**).
5. Connect the ground supply wire to the green lead wire attached to the outlet's green ground screw (**Figure 18**). Restrain the inlet power lead per NEC or local codes.
6. After the wiring is complete, reinstall the cover plate.

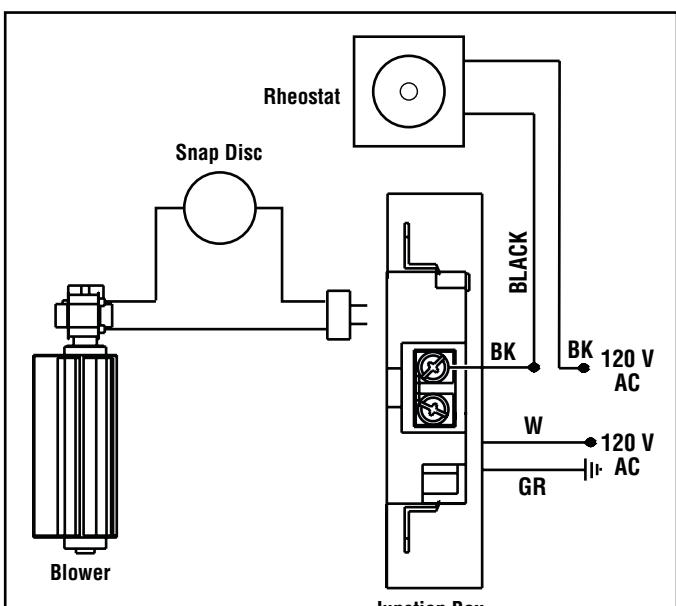


Figure 18 - Junction Box Wiring, 120 VAC, 60 Hz, 1 Phase

OUTSIDE AIR KIT

It is mandatory to install an outside air connection to the wood burning fireplace. The following components are required and are included with the fireplace:

- Outside air kit (includes 4" [102 mm] inside diameter flex that expands up to 10' [3m] feet long).
- 4" (102 mm) Adaptor for fireplace connection

Outside Air Installation

The outside air assembly may be installed according to the following requirements:

- A) Duct length should be kept to a minimum. The maximum length of a 4" interior diameter (102 mm) insulated flexible duct is 20' (6.1 m). (See note below).
- B) The air intake register must not be installed more than 10' (3.1m) above the base of the fireplace.
- C) The fresh air must come from outside the house. The air intake must not draw air from the attic, basement or garage.
- D) The air intake should be installed where it is not likely to be blocked by snow or exposed to extreme wind and away from automobile exhaust fumes, gas meters and other vents.
- E) The duct and register may be installed above or below floor level.

Make a 4-1/4" (110 mm) hole in the outside wall of the house at the chosen location. From outside, place the outside air register in the hole (open side down) and fasten the register to the wall with screws as shown (see **Figure 19A**). Slip the pipe into the insulated sleeve. Place the insulated pipe over the register tube and over the fireplace's outside air connector (see **Figure 19B**). At each end, carefully pull back the insulation and plastic cover exposing the flexible pipe. Using aluminum foil tape, wrap the tape around the joint between the flexible pipe and the air inlets. Carefully push the insulation and plastic cover back over the pipe. Using aluminum tape, fasten the plastic cover in place.

NOTE: We recommend not to exceed 20' (6.1 m) of 4" (102mm) flexible pipe. If you require a longer length we recommend that you use a 5" (127 mm) diameter flexible pipe for the complete run up to thirty 30' (9.1 m) and a 6" (152 mm) diameter pipe for a run of up to forty 40' (12.2 m).

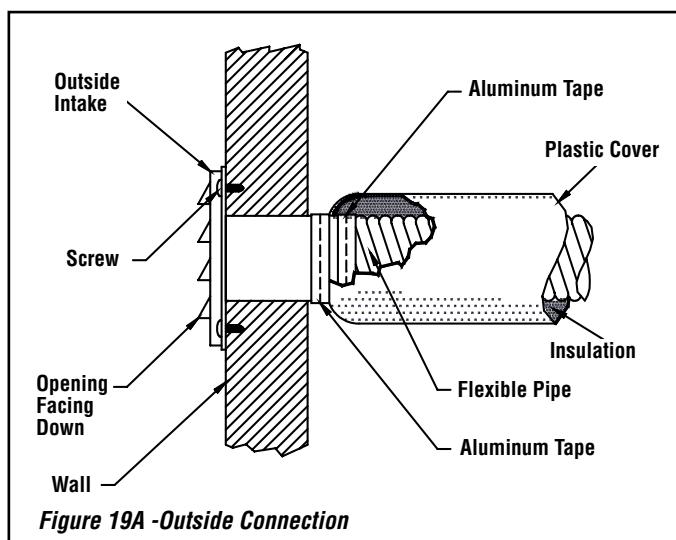


Figure 19A -Outside Connection

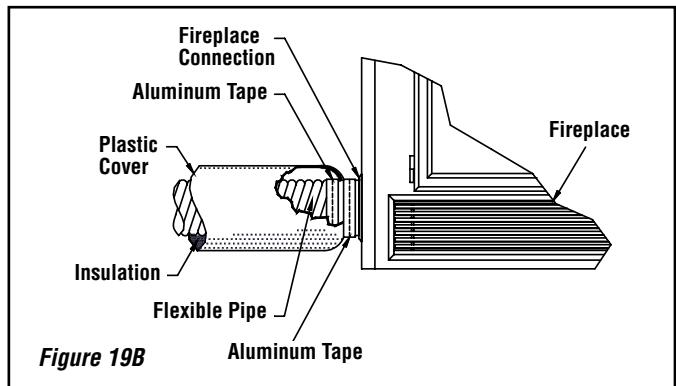


Figure 19B

HEATFLO CONVECTION KIT INSTALLATION

The wood burning fireplace is approved for use with a HeatFlo Convection Kit (hot air ducting system).

KIT CONTENTS (See Figure 20):

The Ducted Flex Kit must use both hot air outlets and includes:

- 2 ea. Wall Thimble Assembly (item #1)
- 2 ea. Duct Adaptor (item #2)
- 2 ea. Duct Ring (item #3)
- 8 ea. #6-18 X 2 Drywall Screw (item #4)
- 22 ea. #10-16 X 3/4" Hex-Unslotted Drive Zinc Finish Self-Drilling Screw (item #5)
- 2 ea. 2 Ply 8" Dia X 10' Aluminum Flex with R4 Insulated Sleeve (item #6)
- 2 ea. Grill, White (item #7)
- 4 ea. #6-18 X 1-1/2 White Oval Head Zinc Plated Phillips Screws (item #8)
- 1 ea. Instruction Sheet

TOOLS NEEDED:

5/16" hex driver and no. 2 Phillips screwdriver

EPA Fireplace - HeatFlo Convection Kit		
Cat. No.	Model	Description
F3790	EPA-HEATFLO-KIT	EPA Heatflo Conv. Kit
Table 2		

GENERAL INFORMATION

If you encounter any problems, need clarification of these instructions or are not qualified to properly install this kit, contact your local distributor or dealer.

Read this instruction sheet in its entirety before beginning the installation.

ALL WARNINGS AND PRECAUTIONS IN THE INSTALLATION AND OPERATION MANUAL PROVIDED WITH THE APPLIANCE APPLY TO THESE INSTRUCTIONS.

TURN OFF THE APPLIANCE AND ALLOW IT TO COMPLETELY COOL BEFORE PROCEEDING.

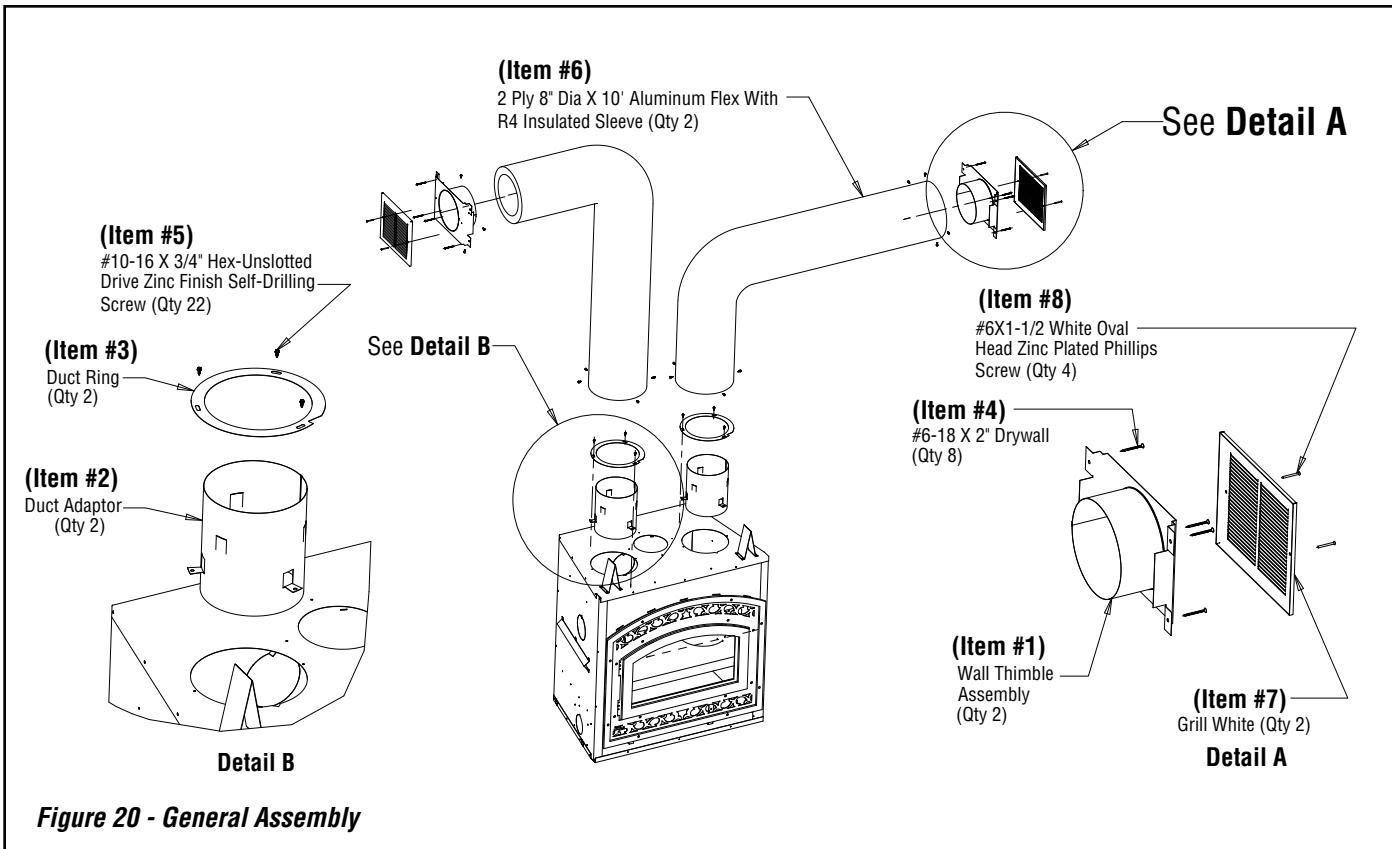


Figure 20 - General Assembly

HEATFLO CONVECTION KIT INSTALLATION (continued)

INSTALLATION INSTRUCTIONS:

For approved installations, the ducted flex kit must meet the following requirements:

Minimum height: 68" (1.7m)

The height of the louver must be measured from the base of the fireplace to the center point of the louver.

Minimum Ceiling and Side Wall Clearances: 11" (280mm)

Louver ceiling and side wall clearance must be measured from the bottom of the ceiling or from the side wall to middle point of the louver.

Maximum Length: 10' [3.1m] (See Figure 21)

It is recommended that the ducted flex kit duct system be installed in the following order:

1. Plan and frame fireplace and outlet locations prior to ducted flex kit installation.
2. Remove the two 8" (203mm) diameter cutouts on top of the fireplace. Then, cut the insulation in order to obtain two 8" (203mm) diameter openings and remove the insulation.
3. On the duct adaptor, bend the appropriate tabs down so that the bottom of the adaptor is just below the bottom of the insulation.
4. Align the collar slots with the holes in the adaptor; fasten the collar and the adaptor to the top of the fireplace using 3 of the sheet metal screws provided. The collar will fit loosely around the openings (see Figure 22).

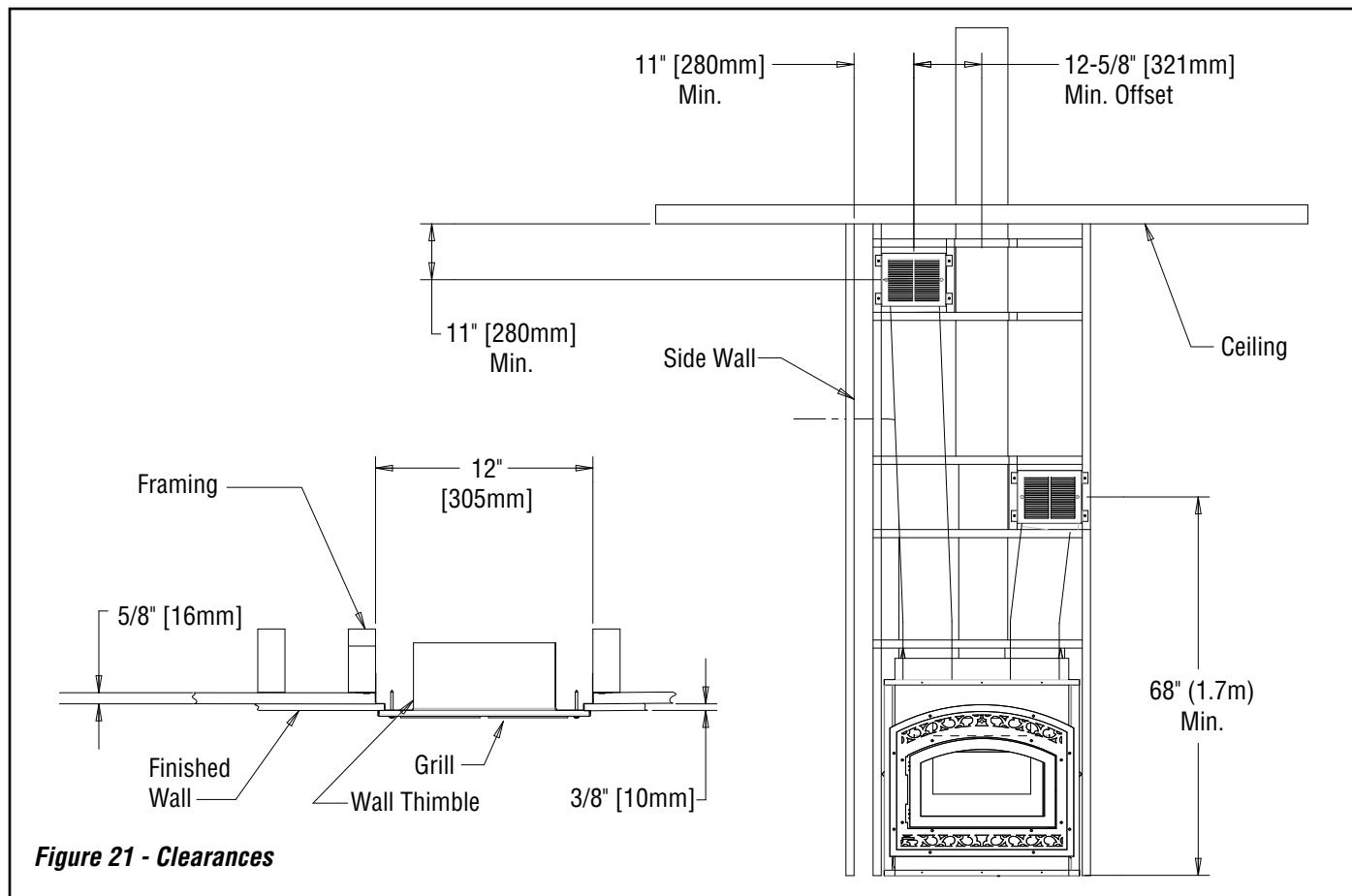


Figure 21 - Clearances

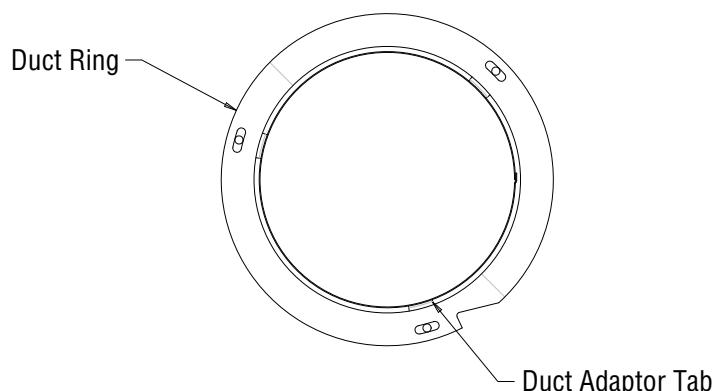


Figure 22 - Collar Slot and Adaptor Tab Alignment

HEATFLO CONVECTION KIT INSTALLATION (continued)

- Fit the wall thimble onto the flex-pipe, prior to the wall thimble installation, and fasten together using 4 sheet metal screws. Measure from top of fireplace to planned outlet location and trim the flex-pipe if necessary.
- Install the wall thimble to the outlet framing using 4 of the supplied wood screws and run the flex pipe to fireplace.
- Attach the bottom of the flex-pipe to the duct adaptor on the unit and secure using 4 of the supplied sheet metal screws. Bring the outside insulation and sleeve down to the top of the unit, ensuring that the openings in the duct adaptor, (left by bending the adaptor tabs down) are fully covered (see **Figure 23**).

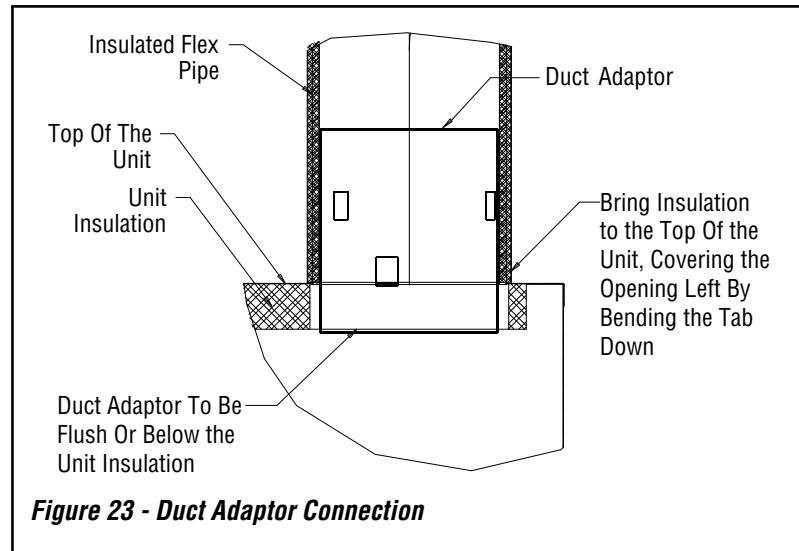


Figure 23 - Duct Adaptor Connection

INSTALLATION NOTES:

- When framing for the outlet grill: The minimum height from the bottom of the unit to the center of the outlet is 68" (1.7m) with the minimum distance from the center of outlet to the ceiling and for the center of the outlet to a side wall of 11" (279mm).
- Do not connect the hot air ducts to a central heating system.
- Use only IHP grills and components as described in this manual.
- Ensure that the flex insulation and sheathing do not touch the flue pipe.
- Never allow the pipe to pitch downwards. Never route the piping downwards.
- The hot air outlet grills must be installed with the louvers pointing downwards.
- The hot air outlets can be installed in the same room as the fireplace, or one or both of the outlets can be installed in adjacent or upper rooms. Installing the ducts at different elevations will tend to exhaust more heat out of the higher outlet.
- When traversing a combustible wall or floor, a firestop (not provided) must be installed at the wall or floor penetration. Maintaining a minimum 1" (25mm) clearance between the ducts and any combustible material, the hole size must be 13" X 13" (330mm X 330mm) (see **Figure 24**).
- Install to local codes and regulations.

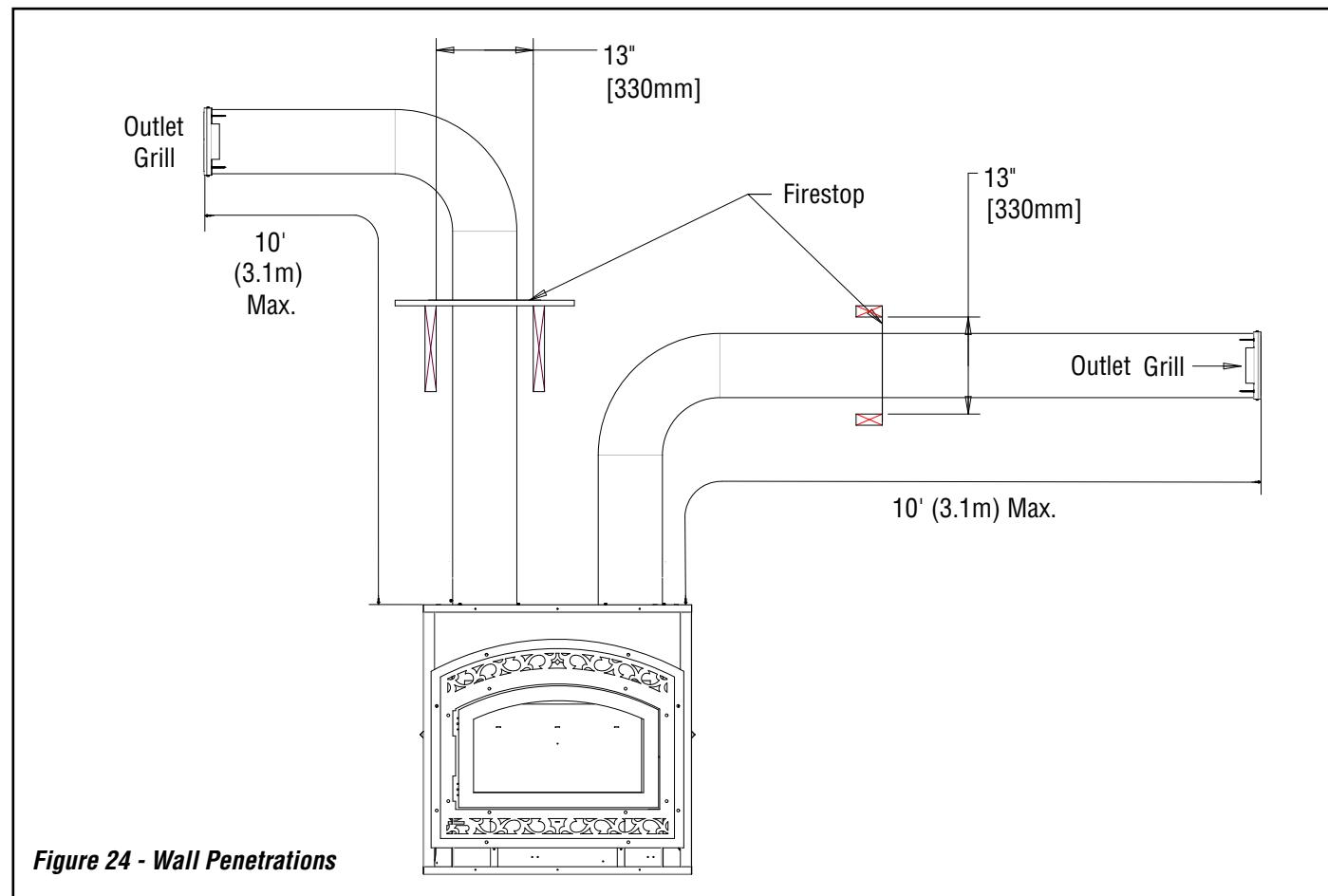


Figure 24 - Wall Penetrations

THE CHIMNEY SYSTEM (UNITED STATES & CANADA)

Chimney Installation Notes

1. The IHP fireplace model WCT6920WSS may be installed only with IHP 6" Snap-Pak chimney in the United States or Security Chimney models ASHT & S2100 or DuraVent model DuraTech Canada (DTC) in Canada. The 6" & 7" Security systems are approved in Canada with the use of an adaptor.
2. If possible, install an interior chimney as it will provide better performance. In areas with continuous temperatures below -18° C (0° F), the use of an exterior chimney increases the likelihood of operating problems such as low draft, high rate of creosoting, and poor start-up characteristics. Exterior chimneys are also prone to down-draft with dry and flow reversal. Installations-which are located on lower floors in the house-such as in a basement, in combination with an outside chimney, are especially prone to flow reversal.
3. A chimney venting a fireplace shall not vent any other appliance.
4. The minimum chimney height is twelve 12' (3.7 m). To compensate for altitude, add 18" (450 mm) to the chimney for every 2,000 feet (600 m) above sea level.
5. **All chimney installations must include at least one support.** Reducing the amount of chimney weight on the fireplace will help avoid the noise created when the fireplace expands. This can be achieved by having the chimney supported by the supports. The maximum chimney length that can be supported by the fireplace is nine 9' (2.75 m).

6. The chimney must extend at least three 3' (915 mm) above its point of contact with the roof and at least two 2' (610 mm) higher than any wall, roof or building within ten 10' (3m) of it.
7. If the chimney extends higher than five 5' (1,500 mm) above its point of contact with the roof, it must be secured using a roof brace.
8. A rain cap must be installed on top of the chimney. Failure to install a rain cap may cause corrosion problems.
9. Cut and frame square holes in all floors, ceilings, and roof that the chimney will go through to provide a 2" (51 mm) clearance between the chimney and any combustible materials. Do not fill this 2" space with insulation or any other combustible material.
10. Portions of the chimney which may extend through accessible spaces must be enclosed to avoid contact with combustible materials or damage to the chimney.
11. When offsets are used, the pipe may not penetrate a ceiling or floor unless it is running vertical (no 30° offsets).

NOTE: 2" (51 mm) clearance to combustibles around chimney components required.

NOTE: Blown or fill type insulation materials must not be in contact with the fireplace or in the enclosure frame as described in "Enclosure" section.

NOTE: Local codes may not require firestopping at the ceiling levels for outside chase installations. However, it is recommended for safety and the reduction of heat loss.

UNITED STATES ONLY CHIMNEY INSTALLATION INSTRUCTIONS USING IHP SNAP PAK (SP)

UNITED STATES APPROVED VENTING SYSTEMS:

6" diameter chimney: Model IHP Snap-Pak, including:
 - Chimney lengths
 - Elbows (*where necessary*)
 - Associated components as per these installation instructions

INSTALLATION THROUGH FLAT CEILING(S)

1. Using framing lumber equal to ceiling joist size, frame ceiling opening as shown in **Figure 25** and **Table 3**.

Chimney Flue Diameter - 6"	
A	12-7/16"
B	12-7/16"

Table 3

If the area above the ceiling is an attic, go to step 5.

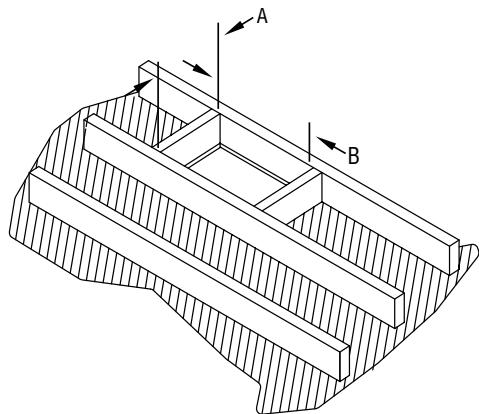
2. Install SNAP-PAK chimney sections starting at the top of the appliance. Leave the first section loose until the installation is complete to allow the chimney to be rotated, easing the installation of any offsets if they are used. Secure subsequent sections by pushing together until stop-locked (see **Figure 26**).
3. If IHP Elbows are to be used because the chimney is to be offset, refer to "Installation of Elbows" section. Directly above the Center of the flue in the ceiling support, mark the ceiling. A plumb bob is normally used to find the center. Cut an opening in the ceiling using **Figure 25** and **Table 3**.
4. At each ceiling penetration, a firestop (6SPFS) is required. Insert the 6SPFS into the joist area prepared in **Figure 25**.

NOTE: When the chimney extends between floors-which can be occupied-the chimney must be enclosed to prevent contact. As previously noted, 2" minimum clearance to combustibles is to be maintained at all times.

5. The first chimney section through the joist area into attic is to be approximately 2'. If the pipe sections in the attic are not enclosed, an insulation shield (6SPIS) must be installed. Lower the insulation shield (6SPIS) over the SP pipe until the SPIS flange is resting on the joist. Secure the SPIS in place by nailing the flange to the joist. See **Figure 27**. If the section within the attic area is to be chase enclosed, the SPIS is not required.

WARNING: Do not place any type of insulation in the required clearance spaces surrounding the chimney.

6. Continue the chimney to the roof. See "Flashing Installation" and "Termination" sections.



Framing lumber of equal size to the joist should be used.

Figure 25

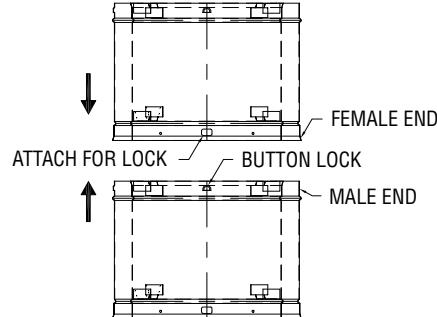


Figure 26

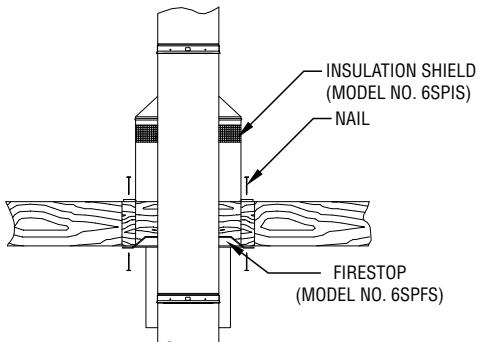


Figure 27

INSTALLATION THROUGH A SIDE WALL

1. It is recommended that exterior mounted chimneys be enclosed below the roof line in geographical areas experiencing sustained low ambient temperatures to help reduce or limit condensation, creosote buildup and poor draft.
2. Locate the area where the chimney section is to penetrate the vertical wall studs. Cut and frame an opening so that the flue is centered between the vertical wall studs. Frame opening per **Figure 28** and **Table 4**.

Chimney Flue Diameter - 6"

A	12-7/16"
B	13"

Table 4

3. A 2-piece wall firestop (6SPWF) must be installed in the framed opening from outside. The stainless portion is first installed from the outside of the opening. Push the remaining half through the opening from the inside until the plate is flush with stud. Use four (4) # 10 x 2-1/2" wood screws to attach opening (see **Figure 29**). Seal the outside plate with RTV sealant or similar.

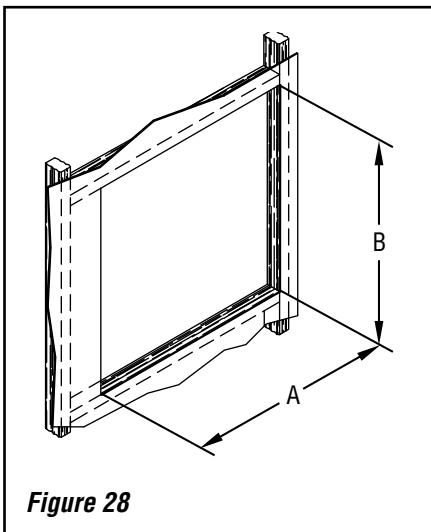


Figure 28

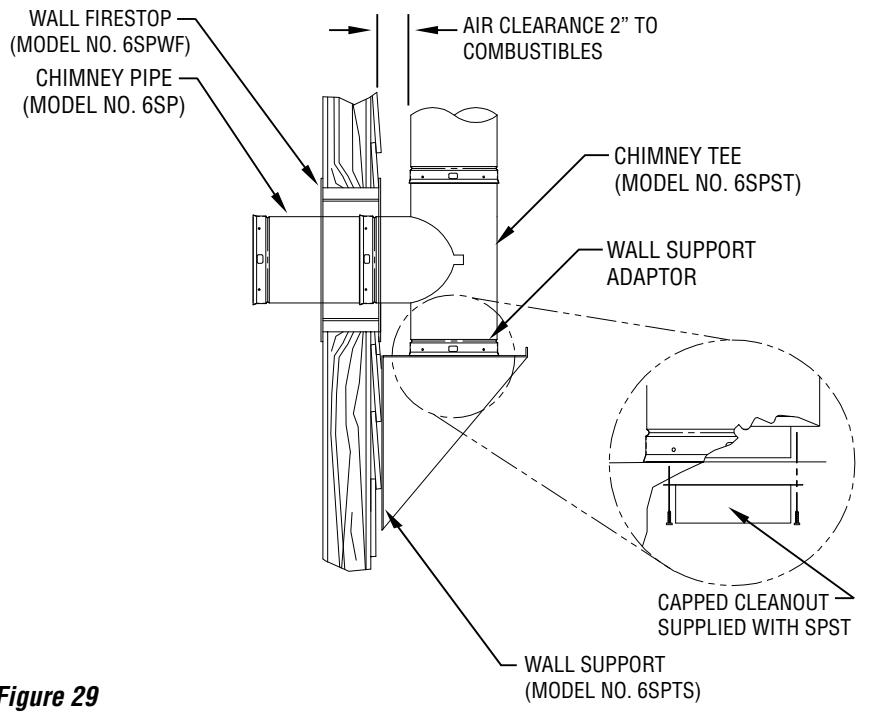


Figure 29

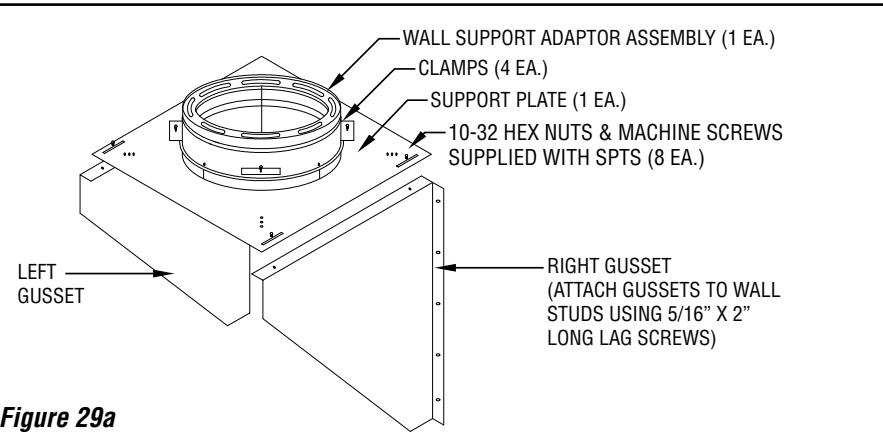


Figure 29a

4. Remove the wall support adaptor pieces from the SPTS box and attach the adaptor to the bottom of the tee by inserting it into the bottom of the tee and push to lock.
5. Push the side portion of the tee into the opening in the wall firestop.
6. Assemble the right and left gussets to the support plate using the hardware provided.
7. Attach wall support plate to wall support adaptor using 4 clamps provided. Do not tighten. (See **Figure 29a**).
8. Align the wall support with the wall and secure it to the wall studs using 5/16" x 2" lag screws (not provided). **DO NOT SECURE TO SIDING**. For masonry walls, use 5/16" x 2" masonry lag bolts.
9. Install the tee cap to the bottom of the wall support adaptor with a minimum of two (2) #10 x 1/2" sheet metal screws.
10. Position the tee and the adaptor on wall support to maintain 2" (51 mm) clearance to combustibles. **AT THIS POINT TIGHTEN CLAMPS**.
11. Slide IHP chimney pipe into top of tee. Align male and female ends. Push down on pipe sections until locked. As sections are added, it will be necessary to secure them to the outside wall with bands (6SPWB) at eight foot intervals and 2" from combustibles. Wall Bands (6SPWB) are secured to the chimney by placing band around the chimney and tightening clamping bolt. The assembly is anchored to the wall studs (not the siding) with 5/8" x 2" lag bolts. To complete the chimney installation, see "Flashing Installation" and "Termination" sections.

ELBOW INSTALLATION

- IHP provides 15° (6SPSE15) and 30° (6SPSE30) elbows to allow chimneys to avoid framing members or roof peaks. A maximum of 30° from the vertical is allowed, and a total of four elbows (two pair) for each chimney installation. Maintain 2" (51 mm) clearance to combustibles.
- Attach the elbow(s) to the chimney pipe or other support part and push to lock. Using the offset chart (see **Table 5**), add chimney sections between the elbows. A support band (6SPSB) is required at the upper elbow of the pair to support the load, as shown in **Figure 30**. Attach the upper elbow to bring the chimney back to vertical.

Offset combinations: see **Table 5** and illustration, **Figure 31**.

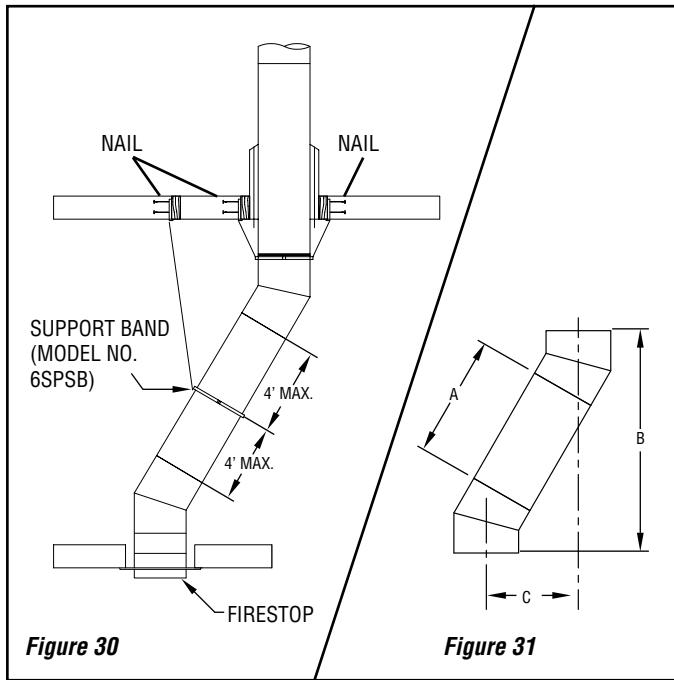


Figure 30

Figure 31

6" DIAMETER CENTER LINE OFFSET TABLE					
Length	No. Pcs.	15° Angle		30° Angle	
		B	C	B	C
0	0	18-7/16"	2-1/4"	20-3/16"	5"
6"	1	22-13/16"	3-3/8"	24-1/16"	7-1/4"
12"	1	28-5/8"	4-15/16"	29-1/4"	10-1/4"
18"	1	34-3/8"	6-1/2"	34-7/16"	13-1/4"
24"	1	40-3/16"	8-1/16"	39-5/8"	16-1/4"
30"	2	44-1/2"	9-1/4"	43-1/2"	18-1/2"
36"	1	51-3/4"	11-3/16"	50-1/16"	22-1/4"
42	2	56-1/8"	12-3/8"	53-15/16"	24-1/2"
48"*	1	63-3/8"	14-1/4"	60-7/16"	28-1/4"
54"*	2	67-3/4"	15-7/16"	64-3/8"	30-1/2"
60"*	2	73-1/2"	17"	69-1/2"	33-1/2"
66"*	2	79-11/16"	18-1/2"	74-3/4"	36-1/2"
72"*	2	85-1/2"	20-1/16"	79-15/16"	39-1/2"
78"*	3	89-7/16"	21-1/4"	83-13/16"	41-3/4"
84"*	2	96-11/16"	23-3/16"	90-5/16"	45-1/2"
90"*	3	102-3/8"	24-3/8"	94-3/16"	47-1/2"
96"*	2	108-1/4"	26-5/16"	100-11/16"	51-1/2"

Table 5

FLASHING INSTALLATION

- Continue the SP chimney to the roof. Cut the roof opening, centered over the chimney. A 2 inch-airspace around the chimney is required as it penetrates the roof. The size of hole in the roof will vary depending on the roof pitch.
 - Install the next SP chimney section through the roof. See **Figure 32**.
- NOTE:** If your roof is already shingled, be sure to slide the upper edge under the shingles to prevent leakage.
- Install a bead of caulk around the pipe at the top edge of the flashing. Wrap the storm collar around the pipe and imbed the edge in the caulk to prevent leakage around the pipe.
 - Continue to install pipe sections until the proper termination height is reached. See termination section.

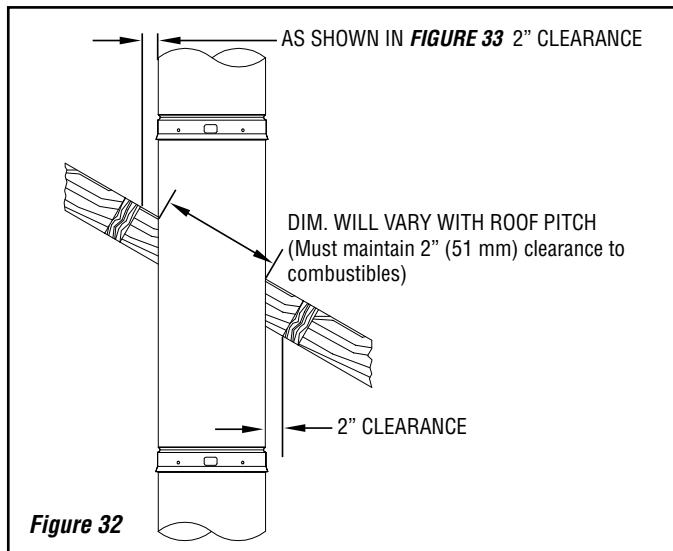


Figure 32

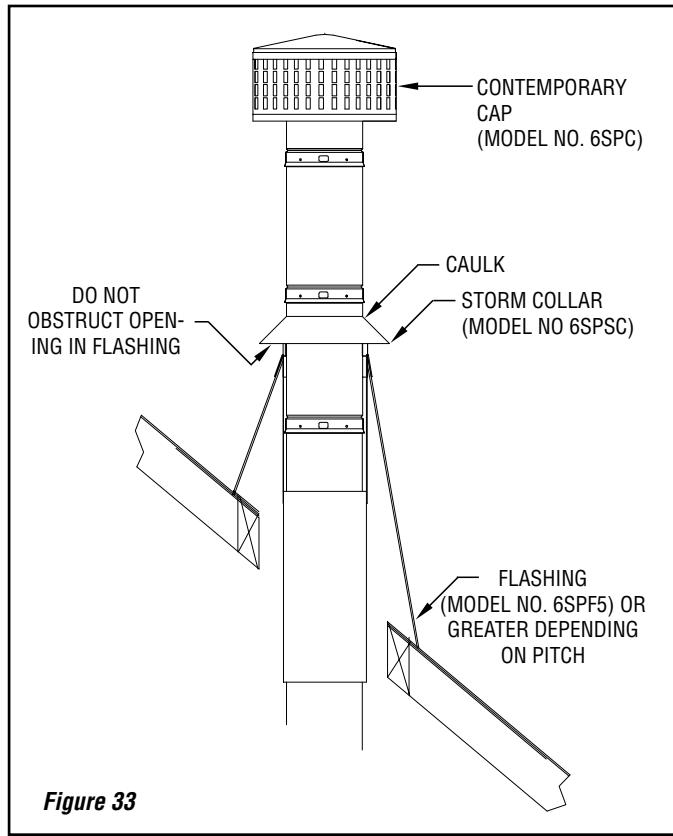


Figure 33

TERMINATION

Many building codes specify a minimum chimney heights above the roof top. These specifications are summarized in what is known as the "Ten Foot Rule". This rule states:

If the horizontal distance from the side of the chimney to the peak of the roof is 10 feet or less, the top of the chimney must be at least 2 feet above the peak of the roof, but never less than 3 feet in overall height above the highest point where it passes through the roof (*Figure 34*).

If the horizontal distance from the side of the chimney to the peak of the roof is more than 10 feet, a chimney height reference point is established on the surface of the roof a distance of 10 feet from the side of the chimney in a horizontal plane. The top of the chimney must be at least 2 feet above this reference point, but never less than 3 feet in height above the highest point where it passes through the roof (*Figure 35*).

These chimney heights are necessary in the interest of safety and do not ensure smoke free operation. Trees, buildings, adjoining roof lines, adverse wind conditions-etc., may create a need for a taller chimney, should smoking occur.

Additional support is required above the roof if the chimney height exceeds four (4) feet.

Select the proper support for your application-using either a roof brace (*Figure 36*), or a support band with guy wires (*Figure 37*).

SP ROOF BRACE INSTALLATION

1. Assemble the attachment support band (6SPSB) around the chimney, and clamp it in place at the desired height using the nut and bolt provided.
2. Loosely attach the support legs to the bolts on the attachment band using hardware provided.
3. Position the support legs as shown in *Figure 36*. The length of the support legs can be adjusted by loosening the bolt on the leg clamp.
4. Secure legs to roof using screws provided. Seal screw holes to prevent roof leaks.
5. Tighten all hardware.

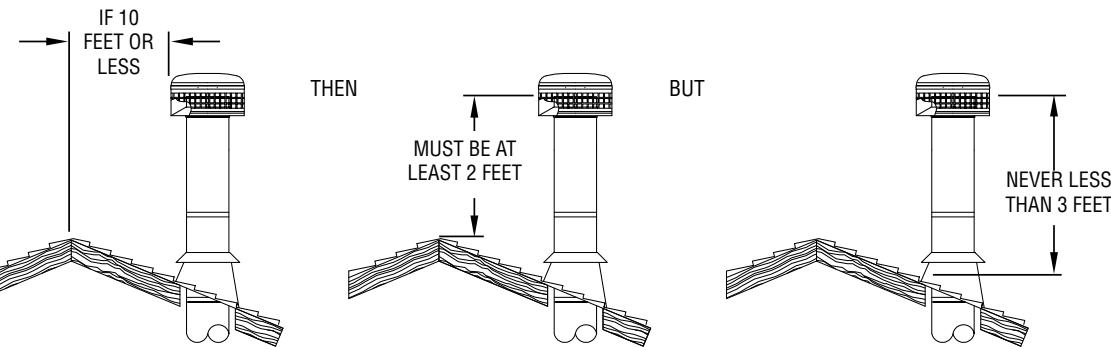


Figure 34

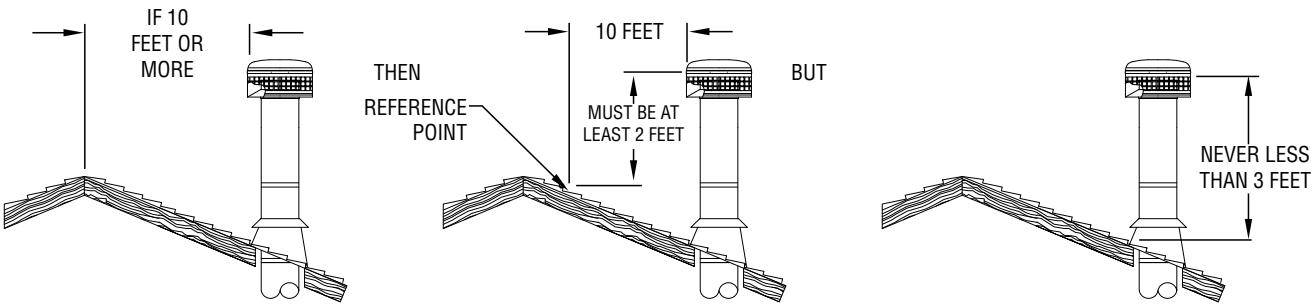


Figure 35

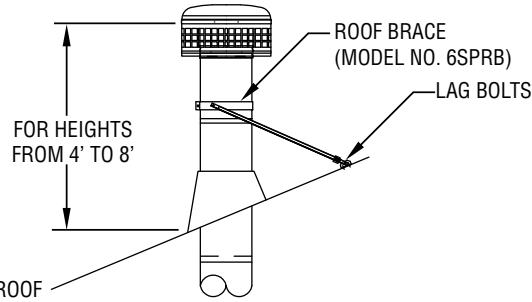


Figure 36

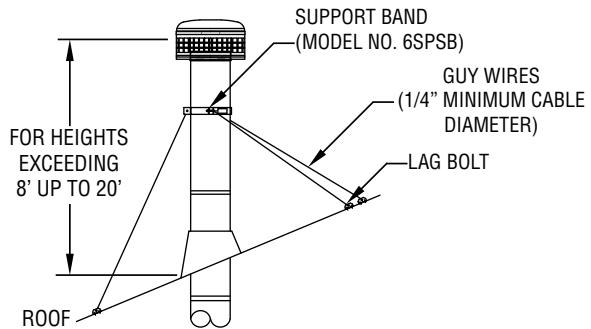


Figure 37

CANADA ONLY CHIMNEY INSTALLATION INSTRUCTIONS

CANADA APPROVED VENTING SYSTEMS:

6" diameter chimney - Canada

Security Chimney: Secure Temp ASHT+ or S2100+, DuraVent: DuraTech Canada or Duratech Premium, including:

- Chimney lengths
- Elbows (*where necessary*)
- Associated components as per these installation instructions and instructions provided by the venting Manufacturer

Reference the installation instructions provided by venting manufacturer.

CHIMNEY ADAPTOR-CANADA ONLY

The fireplace is normally supplied with a chimney adaptor suitable for use with IHP SnapPak venting. In Canada, the use of Security Chimneys ASHT adaptor is required (Security part number 6IHP1* or 6IHP2**).

* One inch wall

** Two inch wall

Chimney Adaptor - Canada only

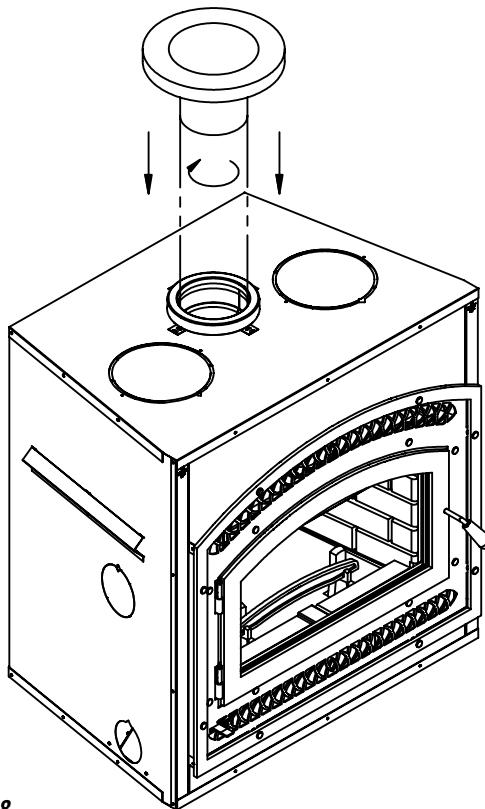


Figure 38

CHIMNEY CHASE AND MULTIPLE TERMINATIONS

For the purpose of this manual, a chimney chase is considered a part of the chimney system rather than part of a building. The termination must be placed a minimum of 18" (460 mm) above the chase.

For installations where more than one chimney is located in the same chase or within the same area, we suggest that their terminations be separated by at least 16" (410 mm) horizontally, and 18" (460 mm) vertically. This separation is to prevent smoke migrating from one chimney to another (see **Figure 39**).

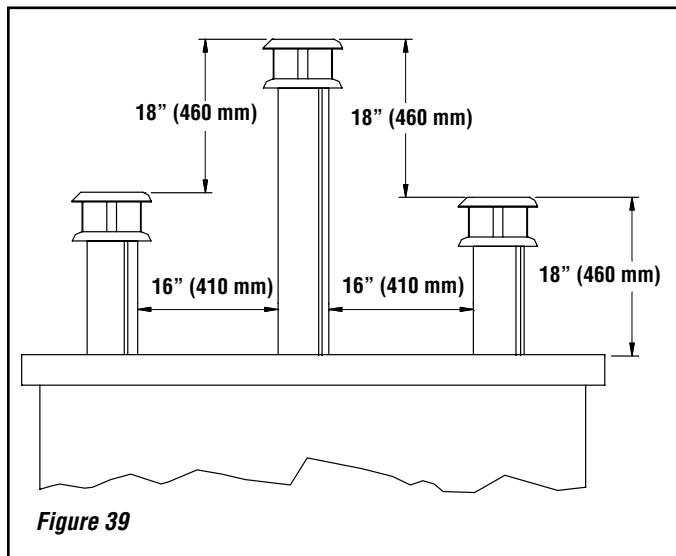


Figure 39

INSTALLATION INSTRUCTIONS FOR MASONRY APPLICATIONS FOR BOTH UNITED STATES AND CANADA

WARNING: Before starting the installation, the masonry chimney must be inspected by a qualified chimney sweep.

The following requirements must be followed:

1. The chimney must be absolutely clear of any soot residue or creosote. Check for cracks, loose or missing bricks that could inhibit correct installation of the liner.
2. The clearance to combustible must be a minimum of 1" (25 mm) between the outside of the masonry and any wood framing or loose insulation.
3. The chimney must be built in accordance with the current building code.
4. No other appliance can be connected to the same chimney.
5. The clearances to combustible for these fireplace connectors are 2" (51 mm) on the side and bottom and 16" (406 mm) at the top.
6. The connector parts are not necessary if the connection between the insulated length and the stainless steel liner is done within the masonry chimney.

Installation:

Rigid stainless liner or stainless flex must be used and listed to UL-1777 for US applications and ULC-S635 for existing masonry or ULC-S640M for new masonry applications in Canada. The steel rigid or flex liner must be rated at 2100° F (1100° C).

Follow these steps:

1. Position the fireplace in its location. Temporarily install the 30° insulated elbow on the top of the fireplace and, using a level, mark with an oval the location where the flue liner will enter the masonry chimney.
2. In the middle of the oval, drill a hole in the masonry chimney at 30°.
3. Increase the size of the hole until a 30° liner elbow can be easily slipped through.
4. Slide the liner down from the top of the masonry chimney until you reach the hole level.
5. Slip through the hole a 30° liner elbow and connect it to the liner.
6. Add a small liner section to the other end of the liner elbow which will allow the liner to extend at least 12" (305 mm, measured at the top of the liner) from the masonry chimney.
7. Seal the opening around the liner with high temperature refractory cement.
8. The next steps must be done in the following order:

See typical installation illustrated below (Figure 40).

- A. Select the insulated pipe length that will fit between the 30° insulated elbow on top of the appliance and the exposed liner so that it will slide at least 2" (51 mm) over the liner section (You may need to cut the liner for a better fit).
- B. Take that section and attach the pipe to the insulated liner connector and slide it over the liner. Make sure you have enough opening to be able to install the elbow without difficulty.
- C. Install the 30° elbow on the fireplace.
- D. Slide the length section back down on the elbow and twist lock the two together.
- E. Pull the cover down over the length and install the insulation pad over the liner; be careful to cover the liner completely.
- F. Slide back the cover over the insulation and fix it in place using the 3 metal screws supplied.

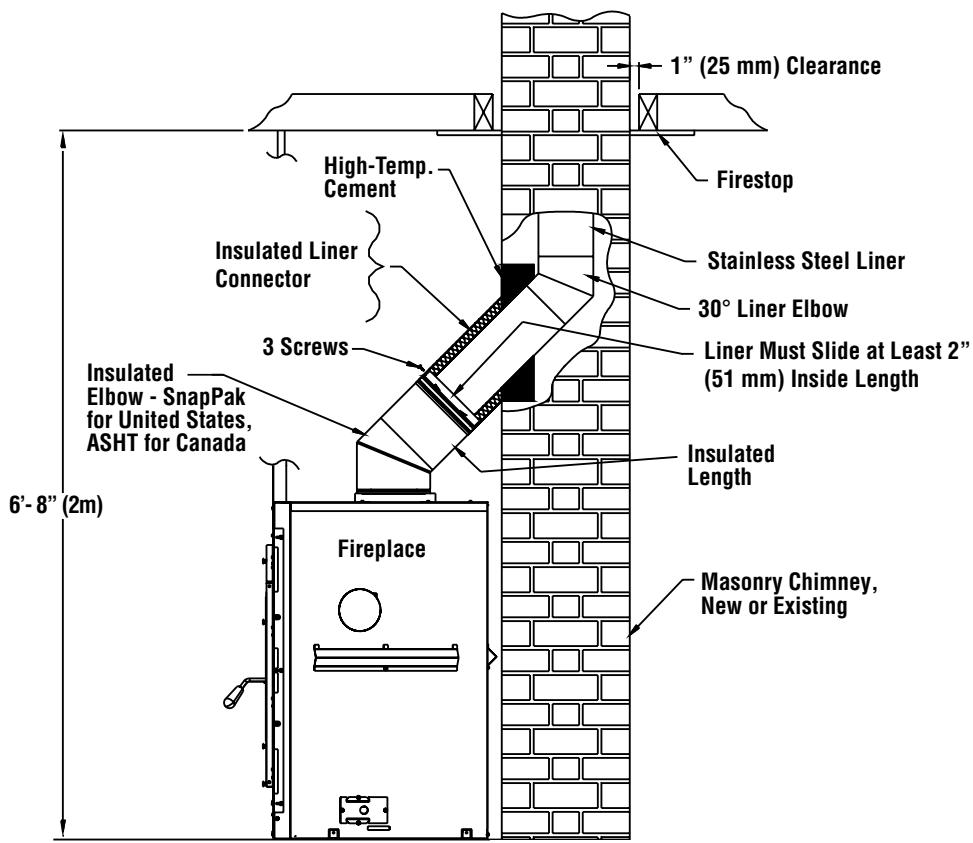


Figure 40

OPTIONAL INSTALLATION ACCESSORIES

Installation Accessories	
Description	Cat./ Part No.
Facades (Required - Order Separately)	
Facade Black, BTCEFBK	BTCEFBK
Doors (Required - Order Separately)	
Door, Black Steel, BTCECBK	F1849
Cast Iron Door, Black, BTCECBK	F1851
Outside Air Kit (included with fireplace)	
Outside Air Coupler To Connect Outside Air (UZI) To Fireplace, UZIAD	UZIAD
Outside Air Ducting - includes 4" insulated flex x 10' long, UZI	UZI
EPA Fireplace - HeatFlo Convection Kit	
EPA Heatflo Conv. Kit, EPA-HEATFLO-KIT	F3790

Fireplace Kits	
Description	Cat./ Part No.
Central Forced Air Kit Accessories	
Central Forced Air Kit, Central forced air kit including: blower (BISZY), flex adaptor (BISAF), 2 clamps, variable speed control (VRUW), thermo-disk (VTU), fan to flexible pipe adaptor (BISAVF), back draft damper (BISBD), aluminum tape, BISFWK-1	BISFWK-1
Flexible pipe 5" I.D. x 15 ft. Long, 5FLEX15	5FLEX15
Flexible pipe 5" I.D. x 30 ft. Long, 5FLEX25	5FLEX25
Heating and cooling thermostat, 24V, HCTW	HCTW

REPLACEMENT PARTS LIST

WCT6920WSS Replacement Parts	
Description	Cat. No.
Blower Assembly, Single	F3866
Blower Wiring Harness	F4801
Blower motor speed control (wall mount)	VRUW
Snap Switch, 110°-20°	H8682
Baffle refractory (2 pieces)	PR-ISO2205
Back refractory	PR-SR2618
Right side refractory	PR-SR2619D
Left side refractory	PR-SR2619G
Bottom refractory	PR-SR2201
Front refractory, right side	PR-SR2202D
Front refractory, left side	PR-SR2202G
Door handle	PR-SR1787
Door rod and lock	PR-SR2118
Hinge Assembly, Fireplace and Door	PR-SR2395TCE
Decorative Screw Caps, Black (2)	PR-SACMEFBK
Ceramic glass panel	PR-SR2222-1
Secondary air tube	PR-SR2271
Secondary Air Tube Retaining Bracket	PR-SR2214
Cast iron Log Retainer Supports - Andirons (2)	PR-SR2324
Cast Iron Log Retainer Bar	PR-SR2323
Gasket Kit, Glass, 69" (1 x 5/16") (steel and cast doors)	PR-SR1823H
Gasket Kit, Steel Door Frame, 73" (5/8" dia.)	PR-SR1685D
Gasket Kit, Cast Door Frame, 73" (5/8" dia.)	PR-SR1823G
Touch-up Paint, Aerosol, Satin Black	F5035
Coupler, Outside Air (connects UZI to fireplace)	UZIAD
Blower 250 CFM for central forced air kit	BISZY
Blower to flexible pipe adaptor	BISAVF
Backdraft damper	BISBD
Fireplace to Flex adaptor and 2 clamps	BISAF
Metal Fab Collar and Sleeve	F4189
Top Standoff Header Shield Assy	F4713
Damper Rod	H8393
HeatFlo Cover Plate Kit	F5083

Contact an IHP dealer to obtain any of these parts. Never use substitute materials not approved by IHP. Use of non-approved parts can result in poor performance and safety hazards.

SPECIFICATIONS

Cat. No.	Model No.
F5118	WCT6920WSS

Model	Emission Rate	Heat Output	EPA Estimated Efficiency *
WCT6920WSS	1.5 g/hr	14,500-81,000 btu/hr	61% HHV

* Efficiency determined per CSA B415.1.

Product Reference Information	
Weight	330 lbs
Height	38"
Width	37-1/4"
Depth	25-1/8"

IHP SNAP-PAK CHIMNEY (USA) - PARTS AND COMPONENTS LISTS

The components listed below must be ordered from IHP. Contact your IHP Distributor or Dealer for ordering information.

6" Snap-Pak Chimney		
Snap-Pak 6" Wood-Burning Chimney Lengths and Fittings (6" Inner Diam. - 9" Outer Diameter). Listed to UL103HT (2100° Intermittent, 1000° Continuous)		
Cat. No.	Model	Description
F3966	6SPS6-2	6" SS Chimney Length (2pk)
F3967	6SPS12-2	12" SS Chimney Length (2pk)
F3968	6SPS18-2	18" SS Chimney Length (2pk)
F3969	6SPS24	24" SS Chimney Length
F3970	6SPS36	36" SS Chimney Length
F3971	6SPS48	48" SS Chimney Length
F3972	6SPSE15-2	15° SS Elbow (2pk)
F3973	6SPE30-2	30° SS Elbow (2pk)
F3974	6SPFS	Firestop Spacer
F3975	6SPSIS	Insulation Shield
F3976	6SPFF	Flat Flashing
F3977	6SPF5	2/12-5/12 Flashing
F3978	6SPF10	6/12-10/12 Flashing
F3980	6SPRB	Roof Brace
F3981	6SPSC	Storm Collar
F3982	6SPC	Round Cap with Spark Arrester
F3983	6SPWF	Non-Insulated Wall Firestop
F3984	6SPAS	Adjustable Support
F3985	6SPWB	Wall Band
F3986	6SPSB	Support Band
F3991	6SPST	Tee SS (Tee Cap Included)
F3992	6SPTS	Tee Support
F3993	6SPATS	Adjustable Tee Support

CANADA: Security Chimney: Secure Temp ASHT+ or S2100+, DuraVent: DuraTech Canada or Duratech Premium

Contact your Security Chimneys or DuraVent Distributor or Dealer for ordering information.

Security Chimneys®
2125 Monterey, Laval, Quebec
Canada, H7L 3T6
securitychimneys.com

450-973-9999
1-800-361-4909 (USA)
1-800-667-3387 (Canada)

M&G DuraVent
877 Cotting Court, Vacaville,
California, 95688
duravent.com

1-800-835-4429

NOTES

Innovative Hearth Products

Superior® Brand Wood-Burning Fireplace

20 Year Limited Warranty

THE WARRANTY

Innovative Hearth Products ("IHP") 20 Year Limited Warranty warrants your Superior® Brand wood burning fireplace ("Product") to be free from defects in materials and workmanship at the time of manufacture. The Product body, firebox and ceramic glass carry the 20 Year Limited Warranty. Ceramic glass carries the 20 Year Limited Warranty against thermal breakage only. After installation, if covered components manufactured by IHP are found to be defective in materials or workmanship during the 20 Year Limited Warranty period and while the Product remains at the site of the original installation, IHP will, at its option, repair or replace the covered components. If repair or replacement is not commercially practical, IHP will, at its option, refund the purchase price or wholesale price of the IHP product, whichever is applicable. IHP will also pay IHP prevailing labor rates, as determined in its sole discretion, incurred in repairing or replacing such components for up to five years. THERE ARE EXCLUSIONS AND LIMITATIONS to this 20 Year Limited Warranty as described herein.

COVERAGE COMMENCEMENT DATE

Warranty coverage begins on the date of purchase. In the case of new home construction, warranty coverage begins on the date of first occupancy of the dwelling or six months after the sale of the Product by an independent IHP dealer/distributor, whichever occurs earlier. The warranty shall commence no later than 24 months following the date of product shipment from IHP, regardless of the installation or occupancy date.

EXCLUSIONS AND LIMITATIONS

This 20 Year Limited Warranty applies only if the Product is installed in the United States or Canada and only if operated and maintained in accordance with the printed instructions accompanying the Product and in compliance with all applicable installation and building codes and good trade practices.

This warranty is non-transferable and extends to the original owner only. The Product must be purchased through a listed supplier of IHP and proof of purchase must be provided. The Product body and firebox carry the 20 Year Limited Warranty from the date of installation. Vent components, trim components, paint and applied stains are excluded from this 20 Year Limited Warranty. The following do not carry a 20 Year Limited Warranty but are warranted as follows:

- Air tubes, baffles and brick retainers** – Repair or replacement for one year from the date of installation
- Cast iron parts** – Replacement for one year from date of installation
- Catalyst** – Carries a separate warranty. Refer to the warranty certificate provided for that part
- Electrical components** – Repair or replacement for one year from the date of installation
- Fireplace screens, refractory and side shields (metal or refractory)** – Repair or replacement for two years from date of installation. Excludes hairline cracks.
- Fuel grates** – These parts are considered consumable accessories and therefore are not warranted, with the exception of defects in material or workmanship which are covered for 90 days from the date of installation
- Gaskets** – Replacement for one year from date of installation
- Gold & nickel plating** – Replacement for two years from date of installation. Excludes tarnishing
- Optional glass doors** – Repair or replacement for 90 days from the date of installation
- Refractory & screens** – Replacement for two years from date of installation. Excludes hairline cracks
- Removable air tubes** – Repair or replacement for seven years from date of installation. IHP prevailing labor rates for years one through five.
- Labor coverage** – Prevailing IHP labor rates apply for the warranty period of the component.

Parts not otherwise listed carry a 90 day warranty from the date of installation.

Whenever practicable, IHP will provide replacement parts, if available, for a period of 10 years from the last date of manufacture of the Product.

IHP will not be responsible for: (a) damages caused by normal wear and tear, accident, riot, fire, flood or acts of God; (b) damages caused by abuse, negligence, misuse, or unauthorized alteration or repair of the Product affecting its stability or performance. (The Product must be subject to normal use with approved fuels listed in the Operation Manual provided with the product. This includes burning such fireplace fuels as wood and natural or propane gas. Fuel products with abnormal burning characteristics, including but not limited to fuel such as driftwood, coal or plywood and wood products using a binder may burn at excessive temperatures and may cause damage to the Product or may cause it to function improperly.); (c) damages caused by failing to provide proper maintenance and service in accordance with the instructions provided with the Product; (d) damages, repairs or inefficiency resulting from faulty installation or application of the Product.

Coverage of this 20 Year Limited Warranty is conditional upon use of an adequate fuel grate on factory-built fireplaces only, when applicable.

IHP is not responsible for inadequate fireplace system draft caused by air conditioning and heating systems, mechanical ventilation systems, or general construction conditions which may generate negative air pressure in the room in which the appliance is installed. Additionally IHP assumes no responsibility for smoking conditions caused by inadequate chimney height, adjoining trees or buildings, adverse wind conditions or unusual environmental factors and conditions. Certain IHP Products are listed for use with Security Chimneys International, Ltd. or IHP chimney systems only. Use of chimney components other than that specified in the Product manual will void the Product warranty.

This 20 Year Limited Warranty covers only parts and labor as provided herein. In no case shall IHP be responsible for materials, components or construction which are not manufactured or supplied by IHP or for the labor necessary to install, repair or remove such materials, components or construction. Additional utility bills incurred due to any malfunction or defect in equipment are not covered by this 20 Year Limited Warranty. All replacement or repair components will be shipped F.O.B. from the nearest stocking IHP factory.

LIMITATION ON LIABILITY

It is expressly agreed and understood that IHP's sole obligation and the purchaser's exclusive remedy under this warranty, under any other warranty, expressed or implied, or in contract, tort or otherwise, shall be limited to replacement, repair, or refund, as specified herein.

In no event shall IHP be liable for any incidental or consequential damages caused by defects in the Product, whether such damage occurs or is discovered before or after replacement or repair, and whether such damage is caused by IHP's negligence. IHP has not made and does not make any representation or warranty of fitness for a particular use or purpose, and there is no implied condition of fitness for a particular use or purpose.

IHP makes no expressed warranties except as stated in this 20 Year Limited Warranty. The duration of any implied warranty is limited to the duration of this expressed warranty.

No one is authorized to change this 20 Year Limited Warranty or to create for IHP any other obligation or liability in connection with the Product. Some states and provinces do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. The provisions of this 20 Year Limited Warranty are in addition to and not a modification of or subtraction from any statutory warranties and other rights and remedies provided by law.

INVESTIGATION OF CLAIMS AGAINST WARRANTY

IHP reserves the right to investigate any and all claims against this 20 Year Limited Warranty and to decide, in its sole discretion, upon the method of settlement.

To receive the benefits and advantages described in this 20 Year Limited Warranty, the appliance must be installed and repaired by a licensed contractor approved by IHP.

Contact IHP at the address provided herein to obtain a listing of approved dealers/distributors. **IHP shall in no event be responsible for any warranty work done by a contractor that is not approved without first obtaining IHP's prior written consent.**

HOW TO REGISTER A CLAIM AGAINST WARRANTY

In order for any claim under this warranty to be valid, you must contact the IHP dealer/distributor from which you purchased the product. If you cannot locate the dealer/distributor, then you must notify IHP in writing. IHP must be notified of the claimed defect in writing within 90 days of the date of failure. Notices should be directed to the IHP Warranty Department at 1769 East Lawrence Street; Russellville, AL 35654 or visit our website at WWW.SUPERIORFIREPLACES.US.COM.

WARRANTY

Your fireplace is covered by a limited warranty. Please read the warranty to be familiar with its coverage.

Retain this manual. File it with your other documents for future reference.

PRODUCT REFERENCE INFORMATION

We recommend that you record the following important information about your fireplace. Please contact your IHP dealer for any questions or concerns.

REPLACEMENT PARTS

See **Page 20** for a complete replacement parts list. Use only parts supplied from the manufacturer.

Normally, all parts should be ordered through your IHP distributor or dealer. Parts will be shipped at prevailing prices at time of order.

When ordering repair parts, always give the following information:

1. The model number of the appliance.
2. The serial number of the appliance.
3. The part number.
4. The description of the part.
5. The quantity required.
6. The installation date of the appliance.

If you encounter any problems or have any questions concerning the installation or application of this system, please contact your dealer.

IHP

1769 East Lawrence Street

Russellville, AL 35654

Visit us at SuperiorFireplaces.us.com

Model Number _____
Serial Number _____
Date Installed _____
Dealer's Name _____
Dealer's Phone Number _____



We recommend that our woodburning hearth products be installed and serviced by professionals who are certified in the U.S. by the National Fireplace Institute® (NFI) as NFI Woodburning Specialists or who are certified in Canada by Wood Energy Technical Training (WETT).



Innovative Hearth Products (IHP) reserves the right to make changes at any time, without notice, in design, materials, specifications, and prices, and also to discontinue colors, styles, and products. Consult your local distributor for fireplace code information.